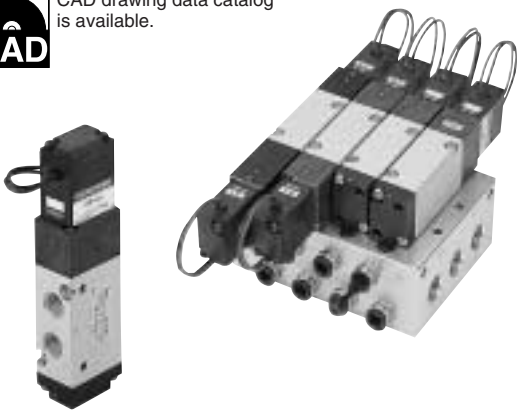




CAD drawing data catalog  
is available.



# KOGANEI

## VALVES GENERAL CATALOG

# SOLENOID VALVES 180 SERIES INDEX

SOLENOID VALVES 180 SERIES

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**Caution**

Before use, be sure to read the "Safety Precautions" on p. 31.

## Reliability & Versatile Application

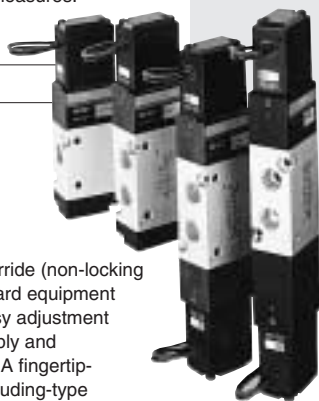
# SOLENOID VALVES 180 SERIES

The 180 series Solenoid Valves, which achieve highly reliable, powerful, and low current basic performance in a compact, thin body, offer a simple and flexible standard type, and a full-option type with advanced maintenance features, to become still more user-friendly.

- With a varistor for the AC type, and a flywheel diode for the DC type, the solenoid is equipped with excellent surge suppression measures.

**Standard type**  
Its clean lines emphasize basic performance, for low-cost and versatile applications.

- A manual override (non-locking type) is standard equipment and offers easy adjustment during assembly and maintenance. A fingertip-operable protruding-type manual override (locking type) is also available as an option.



- Equipped with an easy-to-handle plug connector for fast wiring installation and removal. Available in a straight type and L type, both are equipped with LED indicators for easy confirmation of operations.



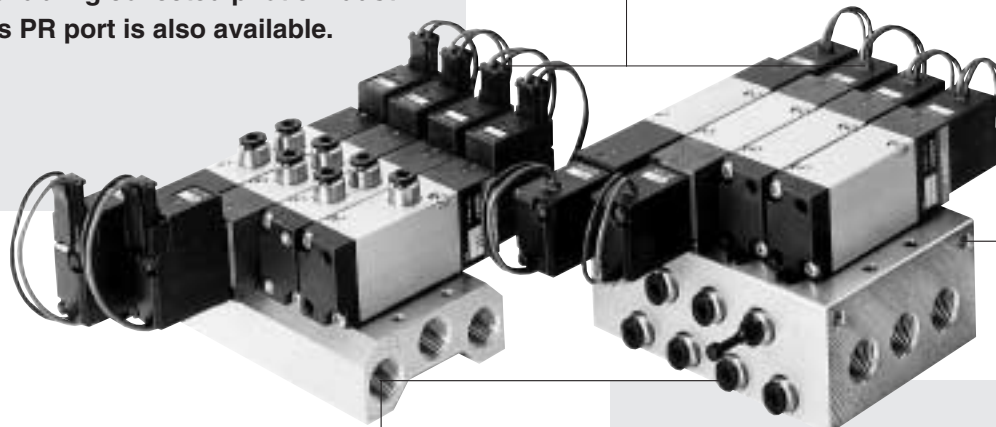
- Built-in quick fittings offer one-touch simple tube installation and removal. Moreover, an effective area of 9.6mm<sup>2</sup> (Cv: 0.53), ensures even more powerful applications.

**Full-option type**  
Greatly improves piping and wiring work efficiency, for excellent applications in assembly, adjustment, and maintenance.

### F type manifold

Direct piping type valves can be mounted directly on this manifold. An FE type manifold enabling collected pilot exhaust through its PR port is also available.

- The common terminal pre-wired plug connector type frees technicians from tedious common terminal wiring work. Crossover wires are used to connect the common terminals, so that a single common wire is sufficient even for a manifold with many stations.

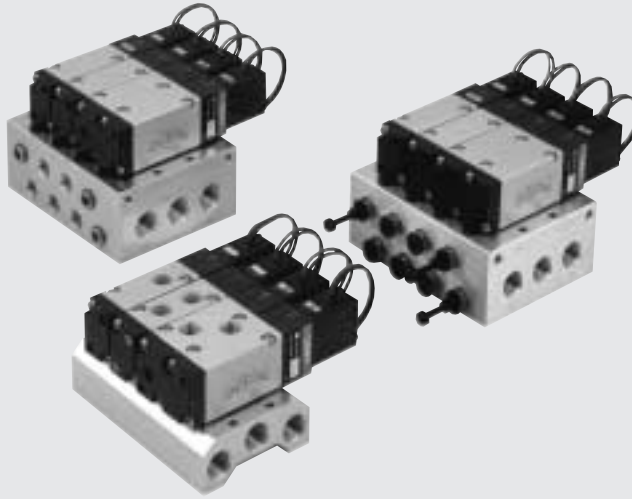


- For the delivery port quick fittings, select from  $\phi 4$  or  $\phi 6$  fittings for each station in accordance with actuator size.

**AJ type manifold**  
Combines all ports into a manifold base. Quick fittings are built into the delivery ports (4(A), 2(B)), allowing easy assembly and maintenance in a confined space.

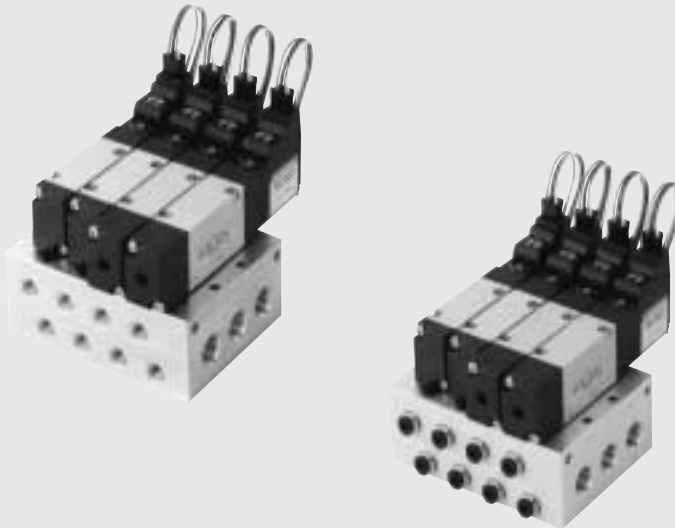
- Piping to the pilot exhaust ports is also possible to keep the control box interior and working environment from becoming contaminated. The built-in check mechanism prevents exhaust interference.

## Twin Solenoid Valve




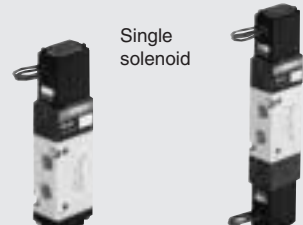
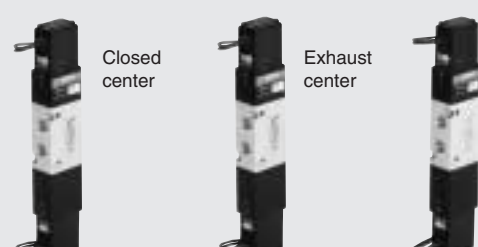
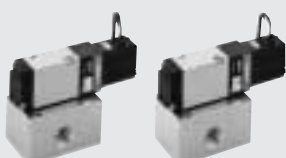
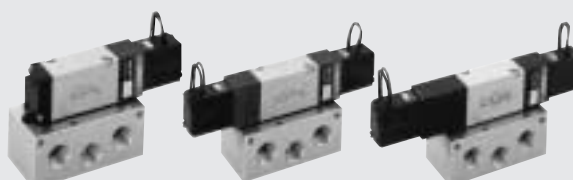
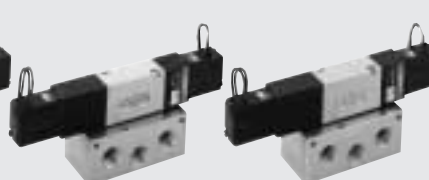

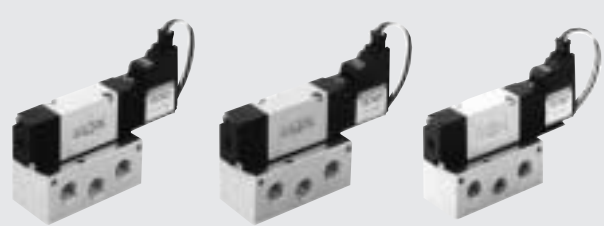
Ensures the functions of the conventional double solenoid type, but in a much shorter length, while simple wiring enables correct connections with a sequencer. Moreover, it is capable of being installed on a conventional manifold to occupy space for two stations.

## Tandem Solenoid Valve



Retains the performance specifications of the 180 series while realizing a two-unit combination solenoid in the space of a single station. Achieves a compact outer appearance for the manifold and still more space savings.

## Single unit

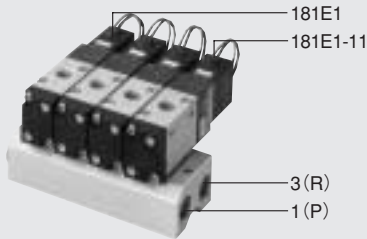
	2-, 3-port	5-port				
Direct piping	<p>Normally closed (NC)      Normally open (NO)</p>  <p><b>181E1</b>      <b>181E1-11</b>  <small>(□180E1)<sup>Note 1</sup>      (□180E1-11)<sup>Note 1</sup></small></p>	<p>2-position</p> <p>Single solenoid      Double solenoid</p>  <p><b>180-4E1</b>      <b>180-4E2</b>  <small>(□180-4E2)<sup>Note 2</sup></small></p>	<p>3-position</p> <p>Closed center      Exhaust center      Pressure center</p>  <p><b>183-4E2</b>      <b>183-4E2-13</b>      <b>183-4E2-14</b>  <small>(□183-4E2)<sup>Note 2</sup>      (□183-4E2-13)<sup>Note 2</sup>      (□183-4E2-14)<sup>Note 2</sup></small></p>			
	<p>Normally closed (NC)      Normally open (NO)</p>  <p><b>A181E1-25</b>      <b>A181E1-11-25</b></p>	<p>2-position</p> <p>Single solenoid      Double solenoid      Closed center</p>  <p><b>A180-4E1-25</b>      <b>A180-4E2-25</b>      <b>A183-4E2-25</b></p>	<p>3-position</p> <p>Exhaust center      Pressure center</p>  <p><b>A183-4E2-13-25</b>      <b>A183-4E2-14-25</b></p>			
Sub-base piping		<p>2-position (tandem solenoid)</p> <p>Double solenoid</p>  <p><b>A180-4ME2</b></p>	<p>3-position (tandem solenoid)</p> <p>Closed center      Exhaust center      Pressure center</p>  <p><b>A183-4ME2</b>      <b>A183-4ME2-13</b>      <b>A183-4ME2-14</b></p>			

Notes: 1. 180E1 and A180E1 are dedicated valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units. When using 2-, 3-port valves as single units, use 181E1 or A181E1-25.  
 2. They are dedicated twin solenoid valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units.

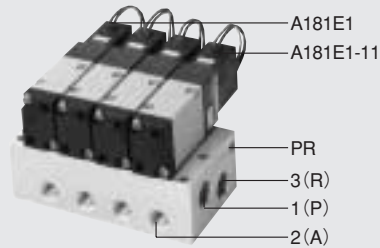
## Manifold

### Small sized manifold for 2-, 3-port valves

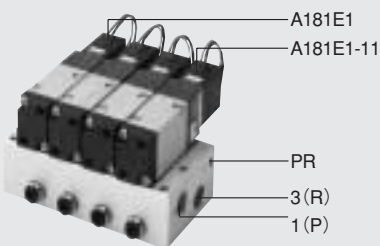
**181M□F**—F type (1(P), 3(R)) manifold



**181M□A**—A type (all ports) manifold

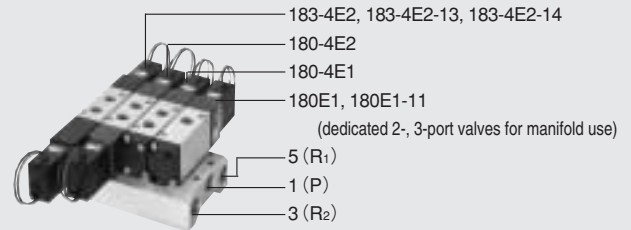


**181M□AJ**—AJ type (all ports, with quick fittings) manifold

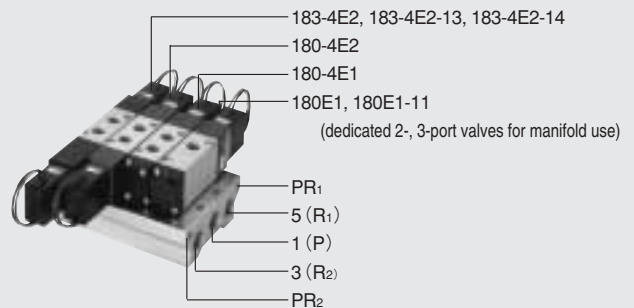


### Manifold for combination mounting of 2-, 3-, 5-port valves

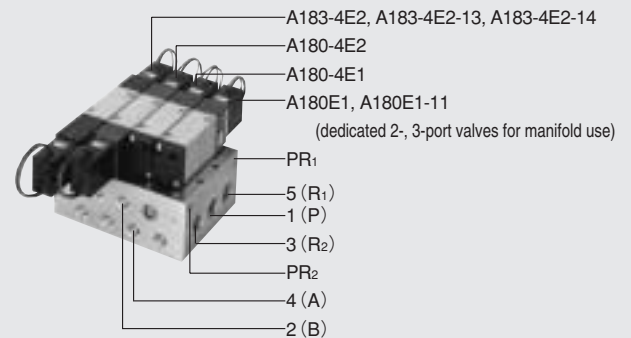
**180M□F**—F type (1(P), 3(R<sub>2</sub>), 5(R<sub>1</sub>)) manifold



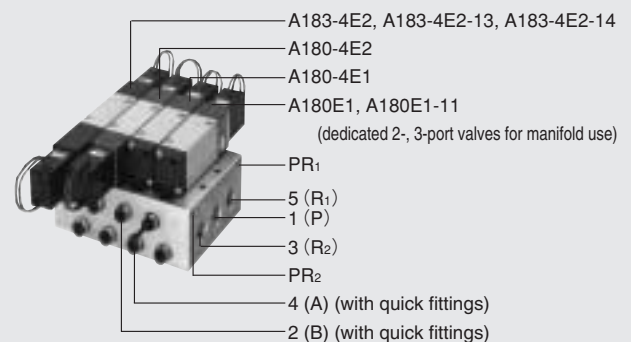
**180M□FE**—FE type (1(P), 3(R<sub>2</sub>), 5(R<sub>1</sub>), PR) manifold



**180M□A**—A type (all ports) manifold



**180M□AJ**—AJ type (all ports, with quick fittings) manifold



# SOLENOID VALVES

## 180 SERIES

### Basic Models and Valve Functions

Item	Basic model	181E1 (180E1 <sup>Note</sup> )	180-4E1 180-4E2	180-4KE2 <sup>Note</sup>	183-4E2	183-4KE2
	Direct piping, F, FE type manifolds					
Item	Sub-base piping, A, AJ type manifolds	A181E1 (A180E1 <sup>Note</sup> )	A180-4E1 A180-4E2 A180-4ME2	A180-4KE2 <sup>Note</sup>	A183-4E2 A183-4ME2	A183-4KE2
	Direct piping, F, FE type manifolds					
Number of positions		2 positions			3 positions	
Number of ports		2, 3 ports	5 ports			
Valve function		Normally closed (NC, standard) or Normally open (NO, optional)	Single solenoid, Double solenoid or Tandem solenoid	Twin solenoid	Closed center (standard), Exhaust center (optional), Pressure center (optional) or Tandem solenoid	Closed center (standard), Exhaust center (optional), Pressure center (optional) or Twin solenoid

Remark: For optional specifications and order codes, see p.338~340.

Note: 180E1, A180E1, 180-4KE2, and A180-4KE2 are dedicated valves for manifolds with combination mounting of 2-, 3-, 5-port valves. They cannot be used as single units. When using 2-,3-port valves as single units, use 181E1 or A181E1-25.

### Specifications

Item	Basic model	181E1 (180E1)	180-4E1 180-4E2	180-4KE2	—	183-4E2	183-4KE2	—
	Direct piping, F, FE type manifolds							
Item	Sub-base piping, A, AJ type manifolds	A181E1 (A180E1)	A180-4E1 A180-4E2	A180-4KE2	A180-4ME2	A183-4E2	A183-4KE2	A183-4ME2
	Direct piping, F, FE type manifolds							
Media		Air						
Operation type		Internal pilot type						
Effective area [Cv] <sup>Note 1</sup> mm <sup>2</sup>		10.2(0.57)		8.2(0.46)		9.0(0.50)		8.2(0.46)
Port size <sup>Note 2</sup>		Rc1/8						
Lubrication		Not required						
Operating pressure range MPa {kgf/cm <sup>2</sup> } [psi.]		0.15~0.7 {1.5~7.1} [22~102]						
Proof pressure MPa {kgf/cm <sup>2</sup> } [psi.]		1.05 {10.7} [152]						
Response time <sup>Note 3</sup> ms	DC12V, DC24V	15/25 or below	15/25 [20] or below	20 or below		15/35 or below		15/40 or below
ON/OFF	AC100V, AC200V	15/15 or below	15/15 [15] or below	—		15/20 or below		—
Maximum operating frequency	Hz	5						
Minimum time to energize for self holding	ms	—	50 (□180-4E2)	50				—
Operating temperature range (atmosphere and media) °C [°F]		5~50 [41~122]						
Shock resistance m/s <sup>2</sup> {G}		1373.0 {140.0} (Axial direction 294.2 {30.0})				294.2 {30.0}		
Mounting direction		Any						

Notes: 1. For details, see the effective area on p.336.

2. For details, see the port size on p.336.

3. Values when air pressure is 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]. Values in brackets [ ] for 180-4E2, 183-4KE2, and for A180-4ME2 are when switching from the opposite position, while the values for 183-4E2,183-4KE2, and A183-4ME2 are those of the closed center valve, when switching from the neutral position.

### Solenoid Specifications

Item	Rated voltage	DC12V	DC24V	AC100V	AC200V	DC24V (Tandem solenoid)
	Type	Flywheel diode incorporated for surge suppression		Shading type		Built-in surge absorption transistor
Operating voltage range	V	10.8~13.2 (12±10%)	21.6~26.4 (24±10%)	90~132 (100 <sup>+32</sup> / <sub>-10</sub> %)	180~264 (200 <sup>+32</sup> / <sub>-10</sub> %)	21.6~26.4 (24±10%)
Current (when rated voltage is applied)	Frequency	—	—	50	60	—
	Starting	—	—	36	32	—
Energyzing	mA (r.m.s)	130 (1.6W) 140 (1.7W) with LED indicator	65 (1.6W) 75 (1.8W) with LED indicator	24	20	50 (1.2W)
	mA (r.m.s)	—	—	—	—	—
Allowable leakage current	mA	8	4	4	2	2
Insulation resistance	MΩ	Over 100				
Wiring type and lead wire length	Standard	Grommet type: 300mm [11.8in.]				Plug connector type: 300mm [11.8in.]
	Optional	Plug connector type: 300mm [11.8in.] Note: See made to order on p.353~354.				—
Color of lead wire		Brown (+) Black (-)	Red (+) Black (-)	Yellow	White	Red (SA), Black (COM) White (SB)
Color of LED indicator		Red		Yellow	Green	Red
Surge suppression (as standard)		Flywheel diode		Varistor		Surge absorption transistor

# Effective Area [Cv]

mm<sup>2</sup> [Cv]

Basic model	Standard (Single valve)	Built-in quick fittings	Remarks
181E1 <sup>Note</sup> (180E1) 180-4E1 180-4E2 180-4KE2	10.2 [0.57]	-J4□: 4.4 [0.24] -J6□: 9.6 [0.53]	<ul style="list-style-type: none"> <li>● When attaching TS6-01 to the 1(P), 4(A), 2(B) ports, the value is 9.2 [0.51].</li> <li>● On the F type manifold, attaching TS4-01 to the 4(A), 2(B) ports gives the value 4.1 [0.23], and attaching TS6-01 gives the value 9.2 [0.51].</li> <li>● When large flow rates are required, we recommend the φ 6 built-in quick fitting type.</li> </ul>
183-4E2 183-4KE2	9.0 [0.50]	-J4□: 4.4 [0.24] -J6□: 8.5 [0.47]	
A181E1 <sup>Note</sup> (A180E1) A180-4E1 A180-4E2 A180-4KE2 A183-4E2 A183-4KE2 A180-4ME2 A183-4ME2	8.2 [0.46]	-J4□: 4.4 [0.24] -J6□: 7.9 [0.44]	<ul style="list-style-type: none"> <li>● When mounting on a sub-base or manifold.</li> <li>● Attaching TS6-02 to the 1(P), 4(A), 2(B) ports on the sub-base gives the value 7.5 [0.42].</li> </ul>

Note: The delivery port is the 2(A) for 180E1, A181E1.

## Solenoid Valve Port Size

Basic model	Port specification		Port size
	Standard	Female thread	Rc1/8
181E1 <sup>Note1</sup> (180E1 <sup>Note2</sup> )	Optional	-J41	Quick fitting for φ 4, for 2(A) (4(A)) port only
		-J42	Quick fitting for φ 4, for 1(P), 2(A) ports
		-J61	Quick fitting for φ 6, for 2(A) (4(A)) port only
		-J62	Quick fitting for φ 6, for 1(P), 2(A) ports
180-4E1 180-4E2 180-4KE2 183-4E2 183-4KE2	Standard	Female thread	Rc1/8
	Optional	-J42	Quick fitting for φ 4, for 4(A), 2(B) ports only
		-J43	Quick fitting for φ 4, for 1(P), 4(A), 2(B) ports
		-J62	Quick fitting for φ 6, for 4(A), 2(B) ports only
		-J63	Quick fitting for φ 6, for 1(P), 4(A), 2(B) ports
A181E1-25 <sup>Note1</sup> A180-4E1-25 A180-4E2-25 A183-4E2-25 A180-4ME2-25 A183-4ME2-25	1(P)	Female thread	Rc1/4
	4(A), 2(B)		
	3(R2), 5(R1)		
	PR	Female thread	M5×0.8

Notes: 1. The delivery port is the 2(A) for 180E1, A181E1-25.

2. Since 180E1 is for manifold use only, piping to the 1(P) port with a fitting is not possible.

## Manifold Connection Port Size

Manifold model	Port	Location of piping ports	Port size
181M□ <sup>Note1</sup> 180M□ <sup>F</sup>	1(P)	Manifold	Rc1/4
	4(A), 2(B)	Valve	Rc1/8 <sup>Note2</sup>
	3(R2), 5(R1)	Manifold	Rc1/4
180M□ <sup>FE</sup>	1(P)	Manifold	Rc1/4
	4(A), 2(B)	Valve	Rc1/8
	3(R2), 5(R1)	Manifold	Rc1/4
	PR		M5×0.8
181M□ <sup>A</sup> <sup>Note1</sup> 180M□ <sup>A</sup>	1(P)	Manifold	Rc1/4
	4(A), 2(B)		Rc1/8
	3(R2), 5(R1)		Rc1/4
	PR		M5×0.8
181M□ <sup>AJ</sup> <sup>Note1</sup> 180M□ <sup>AJ</sup>	1(P)	Manifold	Rc1/4
	4(A), 2(B)		Quick fitting for φ 4 or φ 6
	3(R2), 5(R1)		
	PR		Rc1/4
			M5×0.8

Notes: 1. The delivery port is the 2(A) for 181M□<sup>F</sup>, 181M□<sup>A</sup>, 181M□<sup>AJ</sup>.

2. When the mounting valve is a female thread specification, the ports are this size. For the built-in quick fitting types, quick fittings for φ 4 or φ 6 are installed.

## Solenoid Valve Mass

g [oz.]

Basic model	Mass
181E1	95 [3.35]
(180E1)	105 [3.70]
180-4E1	105 [3.70]
180-4E2	155 [5.47]
180-4KE2	255 [8.99]
183-4E2	190 [6.70]
183-4KE2	240 [8.47]
A181E1	105 [3.70] (250 [8.82])
(180E1)	115 [4.06]
A180-4E1	115 [4.06] (275 [9.70])
A180-4E2	165 [5.82] (325 [11.46])
A180-4KE2	260 [9.17]
A180-4ME2	135 [4.76] (295 [10.41])
A183-4E2	200 [7.05] (360 [12.70])
A183-4KE2	245 [8.64]
A183-4ME2	150 [5.29] (310 [10.93])

Remark: Figures in parentheses ( ) are the mass with sub-base:-25.

## Manifold Mass

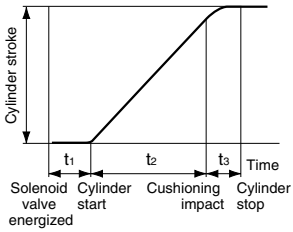
g [oz.]

Manifold model	Mass calculation of each unit (n=number of units)	Block-off plate
181M□ <sup>F</sup>	(32×n)+30 [(1.13×n)+1.06]	14 [0.49]
181M□ <sup>A</sup>	(72×n)+72 [(2.54×n)+2.54]	22 [0.78]
181M□ <sup>AJ</sup>	-J4 : (80×n)+72 [(2.82×n)+2.54] -J6 : (78×n)+72 [(2.75×n)+2.54]	
180M□ <sup>F</sup>	(42×n)+40 [(1.48×n)+1.41]	19 [0.67]
180M□ <sup>FE</sup>	(60×n)+70 [(2.12×n)+2.47]	30 [1.06]
180M□ <sup>A</sup>	(120×n)+120 [(4.23×n)+4.23]	
180M□ <sup>AJ</sup>	-J4 : (135×n)+120 [(4.76×n)+4.23]	
	-J6 : (138×n)+120 [(4.87×n)+4.23]	



# Cylinder operating speed

How to obtain cylinder speed

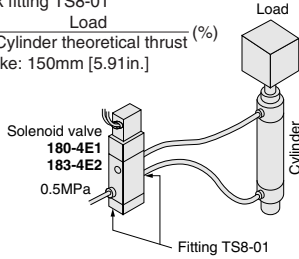


To obtain the time required for the cylinder to complete 1 stroke, add cylinder's delay time  $t_1$  (time between energizing of the solenoid valve and actual starting of the cylinder), to the cylinder's max. speed operating time  $t_2$ . When a cushion is used, add the cushioning time  $t_3$ , to the above calculation. The standard cushioning time  $t_3$  is approximately 0.2 seconds.

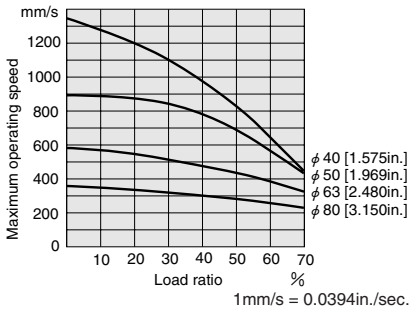
## 180-4E1 183-4E2

### Measurement conditions

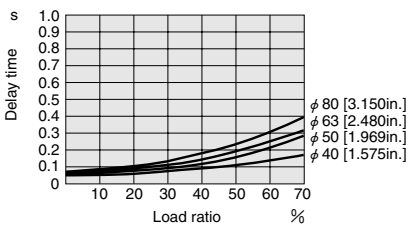
- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length:  $\phi 6 \times 1000$ mm [39in.]
- Fitting: Quick fitting TS8-01
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 150mm [5.91in.]



### Maximum operating speed



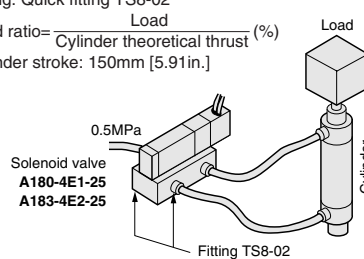
### Delay time



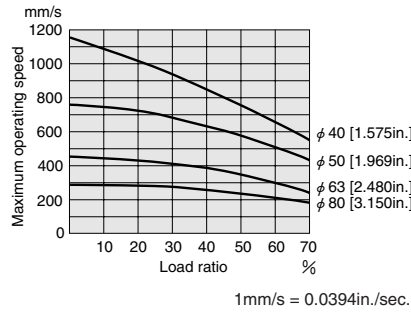
## A180-4E1-25 A183-4E2-25

### Measurement conditions

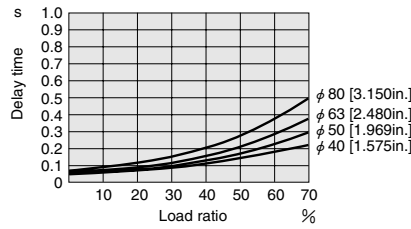
- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length:  $\phi 6 \times 1000$ mm [39in.]
- Fitting: Quick fitting TS8-02
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 150mm [5.91in.]



### Maximum operating speed



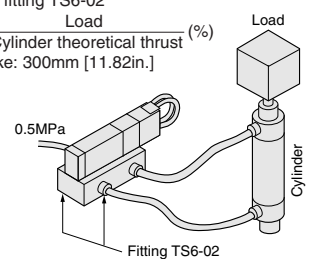
### Delay time



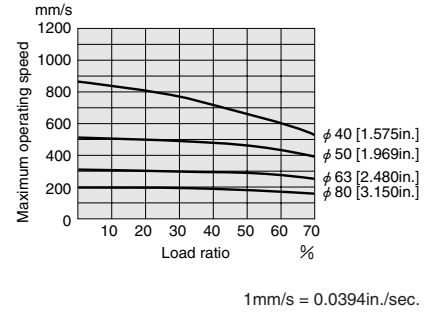
## A180-4ME2 A183-4ME2

### Measurement conditions

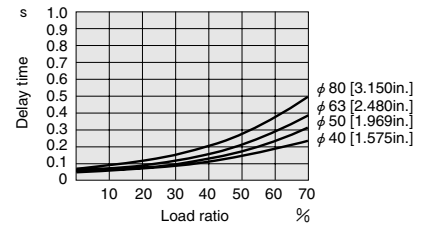
- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length:  $\phi 6 \times 1000$ mm [39in.]
- Fitting: Quick fitting TS6-02
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 300mm [11.82in.]



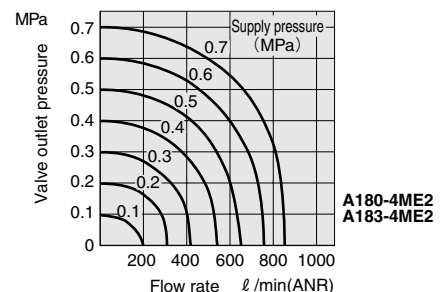
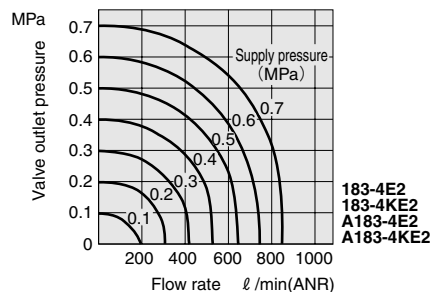
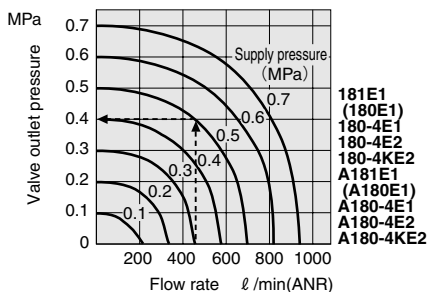
### Maximum operating speed



### Delay time



# Flow Rate



### How to read the graph

When the supply pressure is 0.5MPa [73psi.] and the flow rate is 460 l/min [16.2ft<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

1MPa = 145psi., 1 l/min = 0.0353ft<sup>3</sup>/min.



# 180 Series Tandem Solenoid Valve Order Codes

※Single solenoid, double solenoid, twin solenoid, and tandem solenoid valves can be mounted together on the manifold.

## Solenoid valves

3-position valve  
Valve function  
Closed center: **Blank**  
Exhaust center: **-13**  
Pressure center: **-14**

Sub-base  
Without sub-base: **Blank**  
With sub-base: **-25**

Manual override  
Locking type: **-81**  
Locking protruding type: **-83**  
Locking manual lever type: **-84**

Wiring type  
Straight connector  
with LED indicator: **-PSL**  
L connector  
with LED indicator: **-PLL**

		Basic model				Voltage
Sub-base piping	5-port double solenoid	<b>A180-4ME2</b>	<b>-25</b>	<b>-81 -83 -84</b>	<b>-PSL -PLL</b>	<b>DC24V</b>
	5-port 3-position	<b>A183-4ME2</b>				

Note: They cannot be used as single units.

● Always select one from each group.

## Manifold

3-position valve  
Valve function  
Closed center: **Blank**  
Exhaust center: **-13**  
Pressure center: **-14**

Manual override  
Locking type: **-81**  
Locking protruding type: **-83**  
Locking manual lever type: **-84**

Wiring type  
Straight connector  
with LED indicator: **-PSL**  
L connector  
with LED indicator: **-PLL**

Manifold  
Connection port  
Quick fitting for  $\phi$  4 tube: **-J4**  
Quick fitting for  $\phi$  6 tube: **-J6**

		Manifold model/Number of units	Station	Basic model				Voltage
Manifold for combination mounting of 2-, 3-, 5-port valves	180M	2 ⋮ 20	A AJ	stn. <input type="checkbox"/>	<b>-A180-4ME2</b>	<b>-81 -83 -84</b>	<b>-PSL -PLL</b>	<b>DC24V</b>
				stn. <input type="checkbox"/>	<b>-A183-4ME2</b>			

● Valve mounting location from the left-hand side when facing the 4(A), 2(B) ports.

● Specify the valve model for each station.  
● Enter **-BP** when closing a station with a block-off plate without mounting a valve.

● Always select one from each group.

● For the AJ type manifold only, specify either of the two.

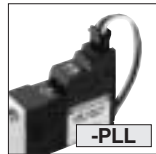
## Options

### Wiring type

Straight connector with LED indicator



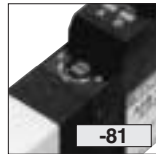
L connector with LED indicator



● Lead wire length 300mm

### Manual override

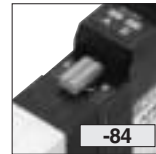
Locking type



Locking protruding type

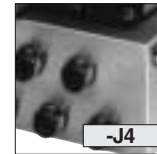


Locking manual lever type



### AJ type manifold

Quick fitting for  $\phi$  4 tube



Quick fitting for  $\phi$  6 tube



● Specify the tube size for each station.

## Additional Parts (To be ordered separately)

Speed controller



● For sub-base piping

Muffler



● For sub-base piping

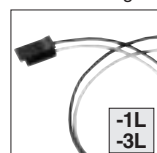
Block-off plate



180 — For 180M

## Made to Order

Lead wire length



● For plug connector  
● Length **-1L**: 1000 [39in.] (mm)  
● **-3L**: 3000 [118in.]



# 180 Series Manifold Order Codes

2-, 3-port valve Number of ports	2-, 3-port valve Valve function	3-position valve Valve function	Port fitting specifications <small>Note 1</small>	Manual override	Wiring type	Manifold Connection port
3-port 	Normally closed (NC) 	Closed center 	Female thread: <b>Blank</b> -J41, -J42: Quick fitting for φ 4 tube -J61, -J62: Quick fitting for φ 6 tube  ● 2(A) port of 181E1 (4(A) port of 180E1)  ● 4(A), 2(B) ports of 5-port	Non-locking type 	Grommet type 	Quick fittings for φ 4 tube 
2-port 	Normally open (NO) 	Exhaust center 		Locking protruding type 	Straight connector with LED indicator  L connector with LED indicator 	Quick fittings for φ 6 tube 
		Pressure center 			Straight connector with LED indicator  L connector with LED indicator 	

● **CP□L**: DC12V and DC24V positive side, and AC100V, AC200V.  
● **CM□L**: DC12V and DC24V negative side.

Manifold model Number of units		Station	Basic model							Voltage	
Manifold for 2-, 3-port valves	181M 2 ⋮ 20	F	stn. □	-181E1	-2	-11	-J41 -J61	-83	-PSL -PLL -CPSSL -CMSSL -CPLL -CMLL	DC12V DC24V AC100V AC200V	
		A AJ	stn. □	-A181E1	-2	-11			-J4 -J6	DC12V DC24V AC100V AC200V	
Manifold for combination mounting of 2-, 3-, 5-port valves	180M 2 ⋮ 20	F FE	stn. □	-180E1	-2	-11	-J41 -J61	-83	-PSL -PLL -CPSSL -CMSSL -CPLL -CMLL	DC12V DC24V AC100V AC200V	
			stn. □	-180-4E1			-J42 -J62				
			stn. □	-180-4E2							
			stn. □	-183-4E2		-13					
			stn. □	-183-4KE2		-14					
		A AJ	stn. □	-A180E1	-2	-11			-83	-PSL -PLL -CPSSL -CMSSL -CPLL -CMLL	DC12V DC24V AC100V AC200V
			stn. □	-A180-4E1							
			stn. □	-A180-4E2							
			stn. □	-A183-4E2		-13					
			stn. □	-A183-4KE2		-14					
Manifold for mounting 5-port (made to order)	180M 2 ⋮ 20	F	stn. □	-180-4A			-J42 -J62				
			stn. □	-180-4A2							
		A AJ	stn. □	-A180-4A							
			stn. □	-A180-4A2						-J4 -J6	

Note: The port fittings are for φ 4: TSK4-M8M, and for φ 6: TSK6-M8M.

- Specify the valve model for each station.
- Enter **-BP** when closing a station with a block-off plate without mounting a valve.
- Valve mounting location from the left-hand side when facing the 4(A), 2(B) ports.
- Since a twin solenoid valve requires 2 stations per valve to mount, the second station (solenoid 12(S1) side) should be blank.

- For the AJ type manifold only.
- It is not required when ordering as a single valve unit.
- Pre-wired common terminal for AC100V and AC200V is either **-CPSSL** or **-CPLL**.

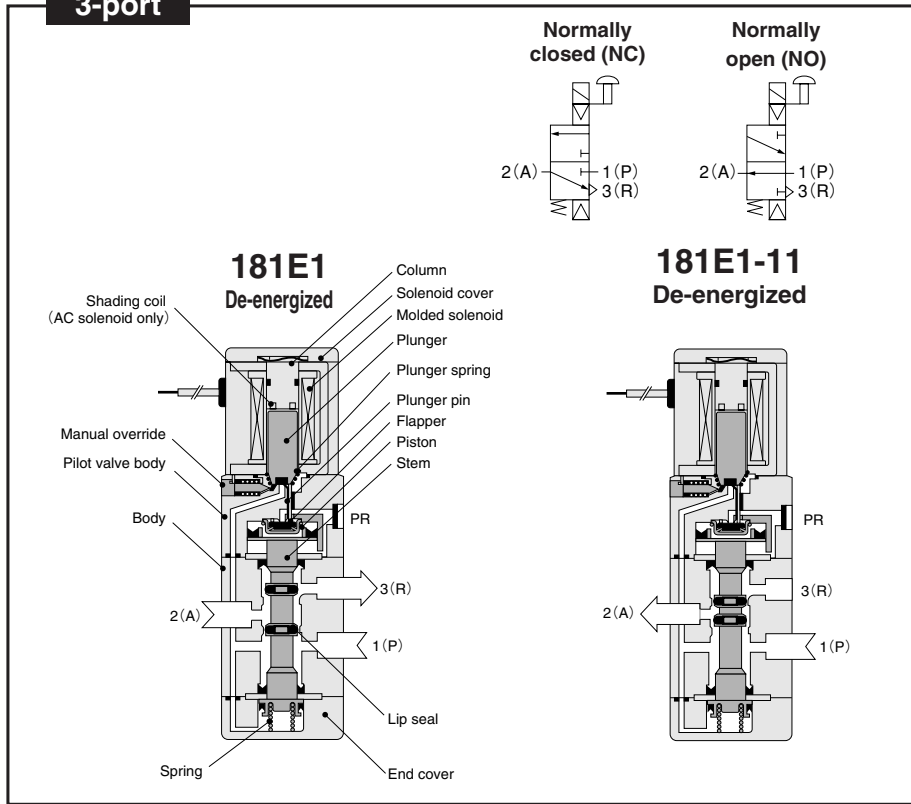
## Made to Order

The 180 series includes made to order items of various kinds for further system development. For details, see p.353~360.

Straight connector with LED indicator  ● Without lead wire ● Connector, contacts included	L connector with LED indicator  ● Without lead wire ● Connector, contacts included	Lead wire length  ● For plug connector ● Length -1L: 1000 [39in.] -3L: 3000 [118in.]	DIN connector  ● Cannot be used with <b>-L</b> .	LED indicator with built-in varistor  ● Cannot be used with <b>-39</b> .	Built-in interface unit  ● Possible to be directly controlled by output from micro computer or other logic devices. ● With LED indicator	Sub-base regulator  ● Regulate the pressure at each station on the manifold. ● -52: P port pressure regulating type -54: B port pressure regulating type	Air-piloted valves 180 series  ● 5-port, 2-position ● Single pilot ● Double pilot
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# Operating Principles and Symbols

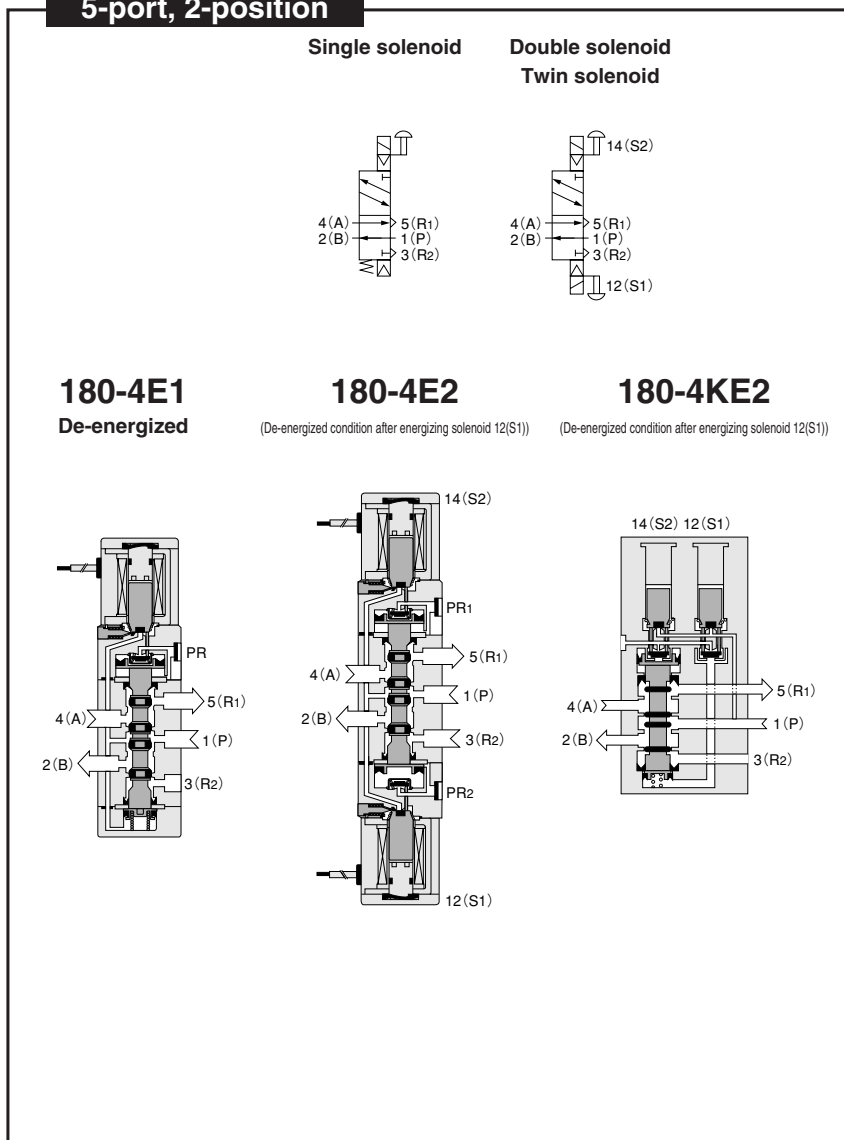
## 3-port



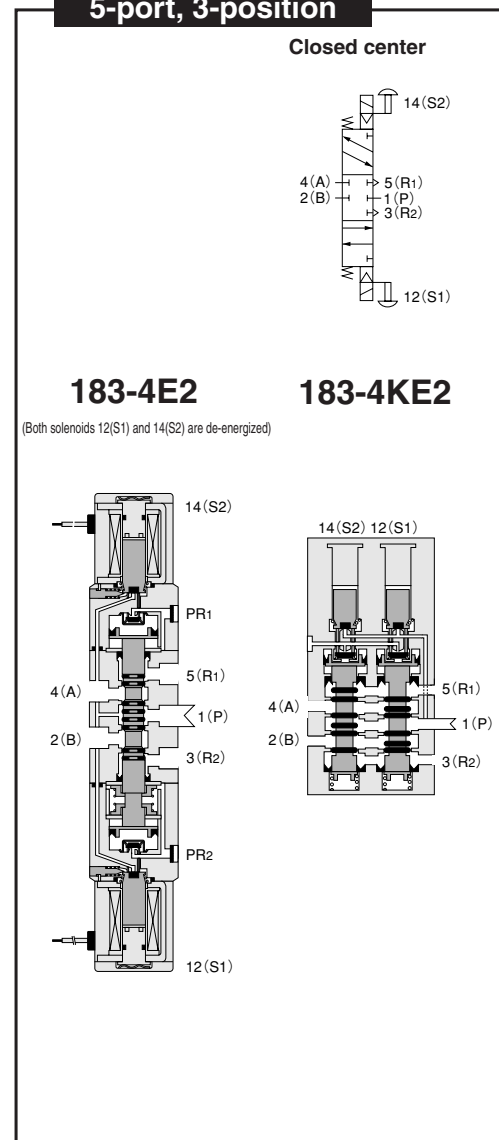
## Major Parts and Materials

Parts	Materials	
Valve	Body	Aluminum alloy (anodized)
	Stem	
	Lip seal	Synthetic rubber
	Flapper	
	Mounting base	
	Sub-base	Aluminum alloy (anodized)
	Plunger	Magnetic stainless steel
Column		
Manifold	Body	Aluminum alloy (anodized)
	Block-off plate	Mild steel (nickel plated)
	Seal	Synthetic rubber

## 5-port, 2-position



## 5-port, 3-position

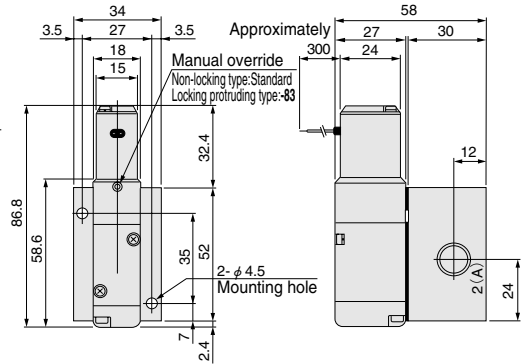
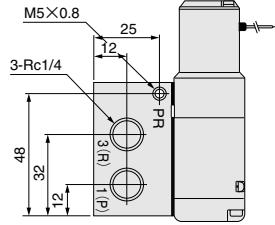
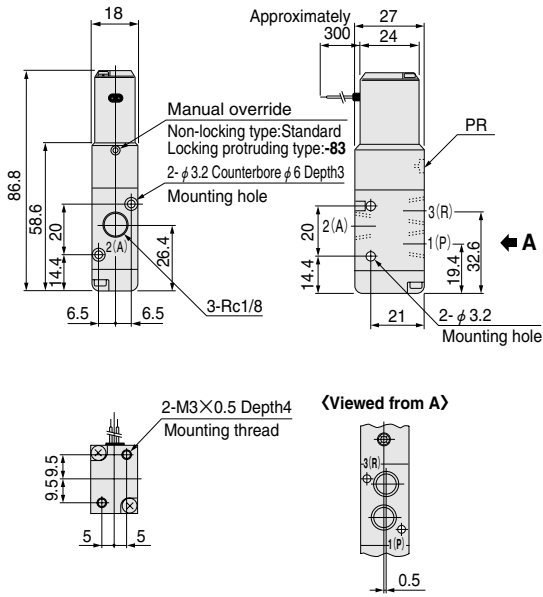


# Dimensions of Solenoid Valve, 2-, 3-port (mm)

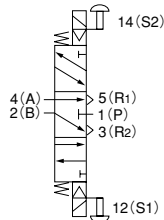
## 181E1



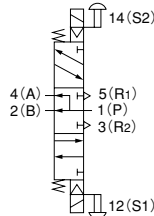
## A181E1-25



### Exhaust center



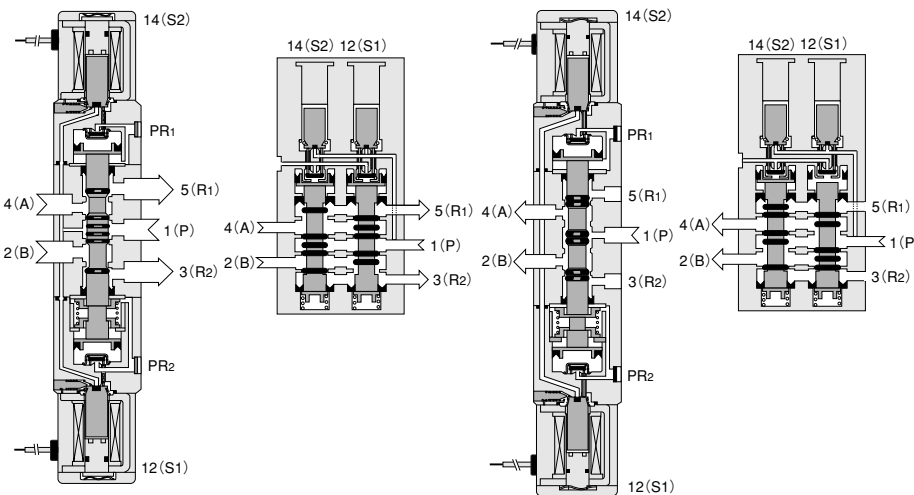
### Pressure center



## 183-4E2-13 183-4KE2-13 183-4E2-14 183-4KE2-14

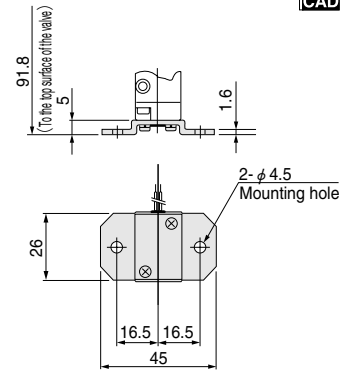
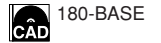
(Both solenoids 12(S1) and 14(S2) are de-energized)

(Both solenoids 12(S1) and 14(S2) are de-energized)

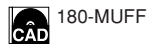


### Additional Parts (To be ordered separately)

#### ● Mounting base: 180-21

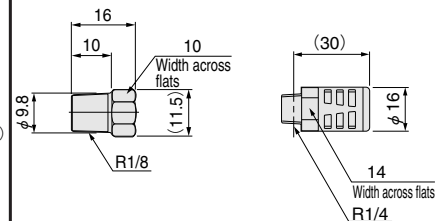


#### ● Muffler



For direct piping: KM-10

For sub-base piping: KM-22

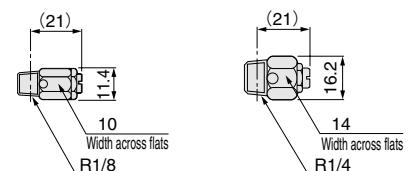


#### ● Speed controller



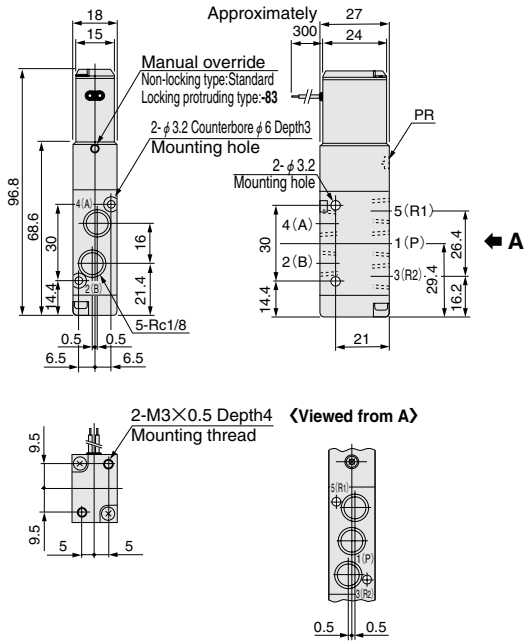
For direct piping: SCE-01

For sub-base mounting: SCE-02

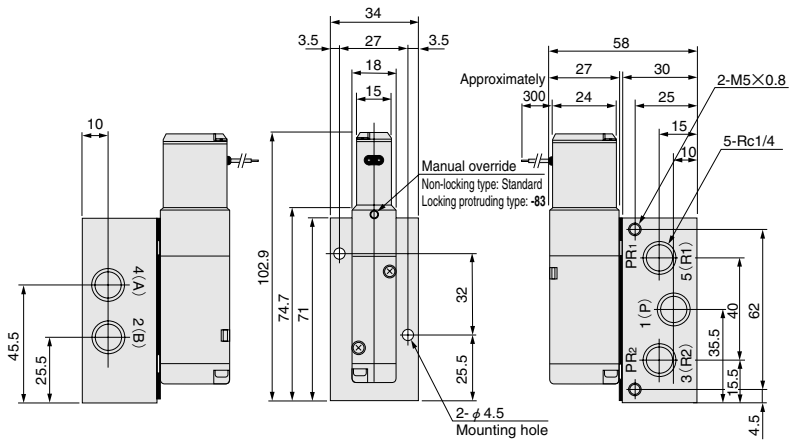
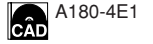


# Dimensions of Solenoid Valve 5-port , 2-, 3-position (mm)

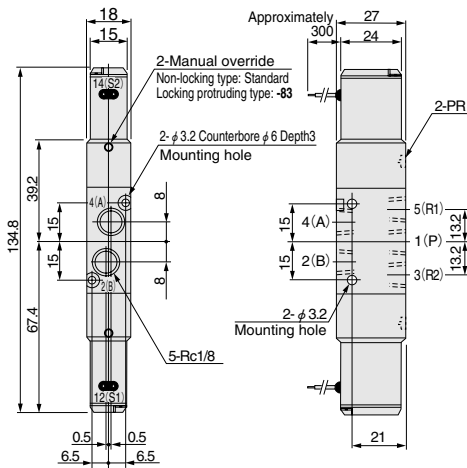
**180-4E1**



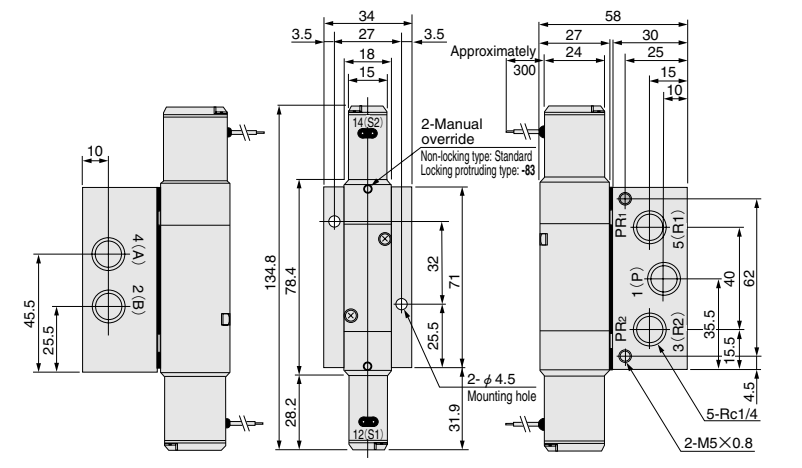
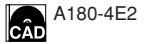
**A180-4E1-25**



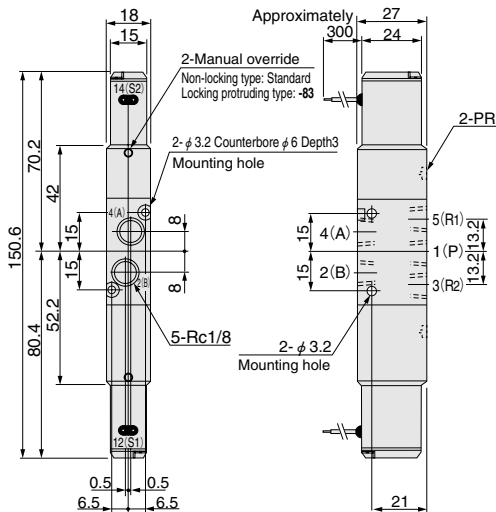
**180-4E2**



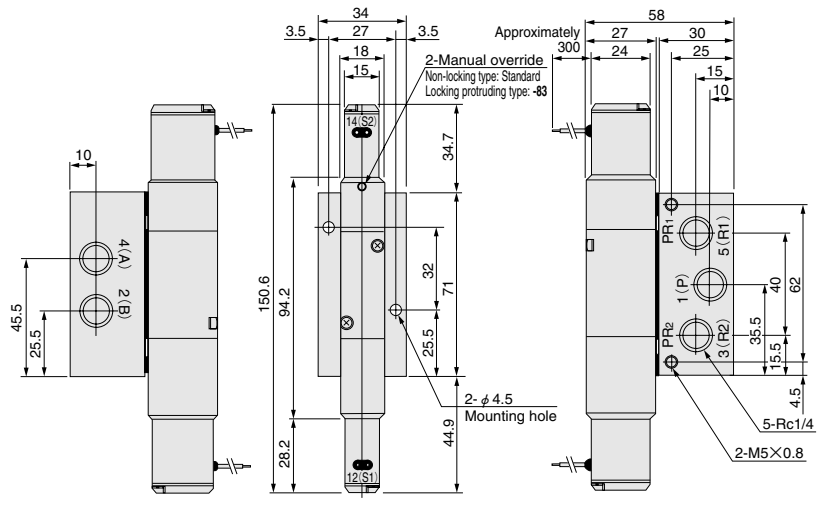
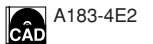
**A180-4E2-25**





**183-4E2**




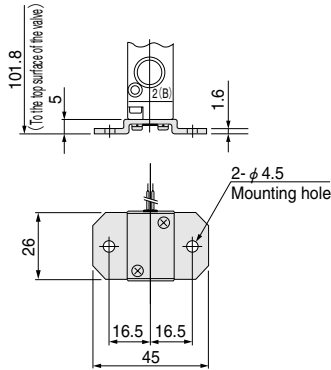
**A183-4E2-25**



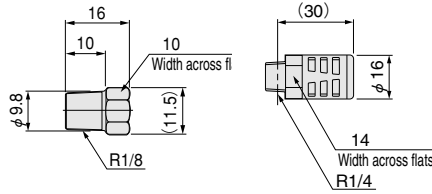
## Additional Parts (To be ordered separately)

● Mounting base: **180-21**  180-BASE ● Muffler  180-MUFF

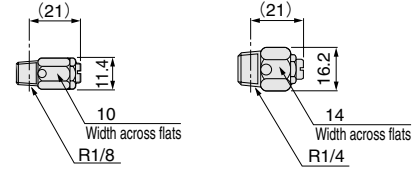
● Speed controller  180-SC



For direct piping: **KM-10** For sub-base piping: **KM-22**



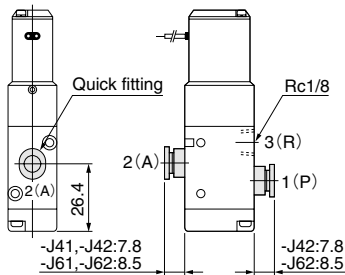
For direct piping: **SCE-01** For sub-base mounting: **SCE-02**




## Options

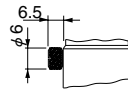
● With quick fittings (2-, 3-port):

- J41 (For φ 4 tube, 2(A) or 4(A) port with fitting)
  - J42 (For φ 4 tube, 1(P), 2(A) ports with fittings)
  - J61 (For φ 6 tube, 2(A) or 4(A) port with fitting)
  - J62 (For φ 6 tube, 1(P), 2(A) ports with fittings)
- The drawing shows the -J62 specification.




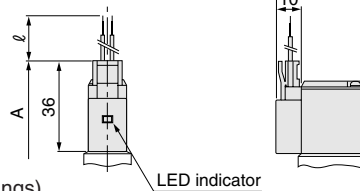
● Locking protruding type manual override: **-83**

 180-ROCK



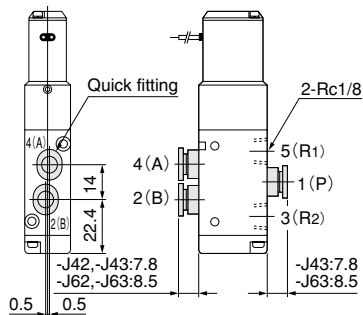
● Solenoid with straight connector: **-PSL**

 180-PSL □




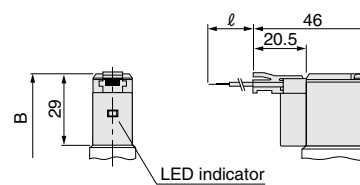
● With quick fittings (5-port):

- J42 (For φ 4 tube, 4(A), 2(B) ports with fittings)
  - J43 (For φ 4 tube, 1(P), 4(A), 2(B) ports with fittings)
  - J62 (For φ 6 tube, 4(A), 2(B) ports with fittings)
  - J63 (For φ 6 tube, 1(P), 4(A), 2(B) ports with fittings)
- The drawing shows the -J63 specification.




● Solenoid with L connector: **-PLL**

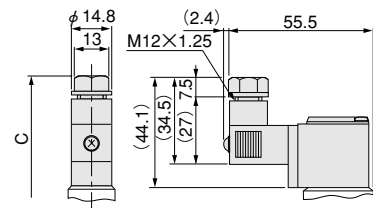
 180-PLL □



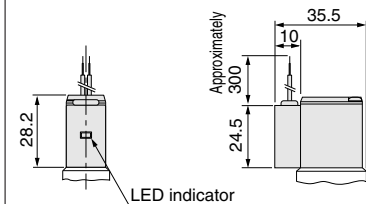
## Made to Order

 180-PSL □

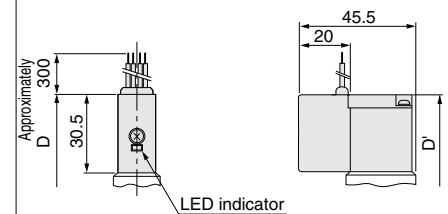
● Solenoid with DIN connector: **-39**



● Solenoid with LED indicator: **-L**



● Built-in interface unit: **-FA**



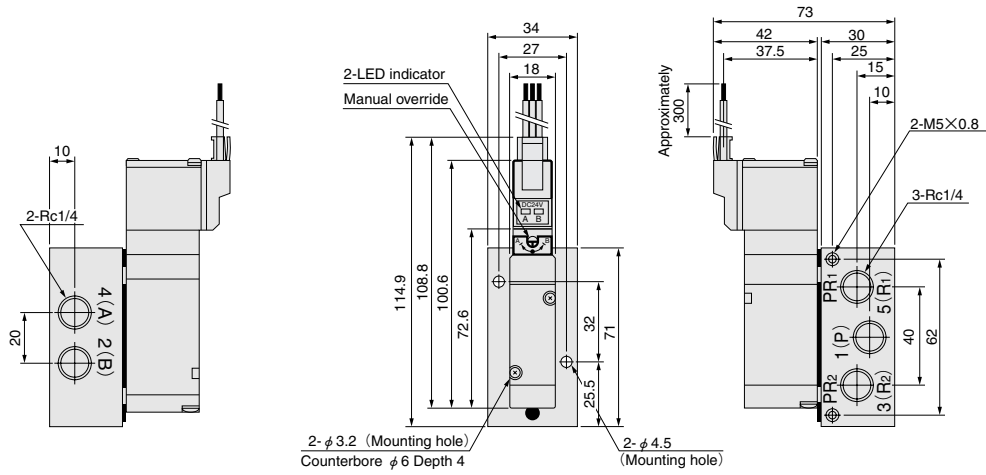
Remark: Quick fittings are the following types:  
**TSK4-M8M** (for φ 4 tube), **TSK6-M8M** (for φ 6 tube)

Model	Code	A	B	C	D	D'	ℓ (lead wire length)	Remarks
181E1, 181E1-25		94.6	87.6	102.7	89.1	89.3	-PSL, -PLL: 300 Made to order: -1L: 1000, -3L: 3000	Overall length to the end of the valve or sub-base
180-4E1, 180-4KE2, A183-4KE2		104.6	97.6	112.7	99.1	99.3		
A180-4E1-25		110.7	103.7	118.8	105.2	105.4		
180-4E2, A180-4E2-25		150.4	136.4	166.6	139.4	139.8		
183-4E2, A183-4E2-25		166.2	152.2	182.4	155.2	155.6		
								Overall length to the end of the opposite side solenoid

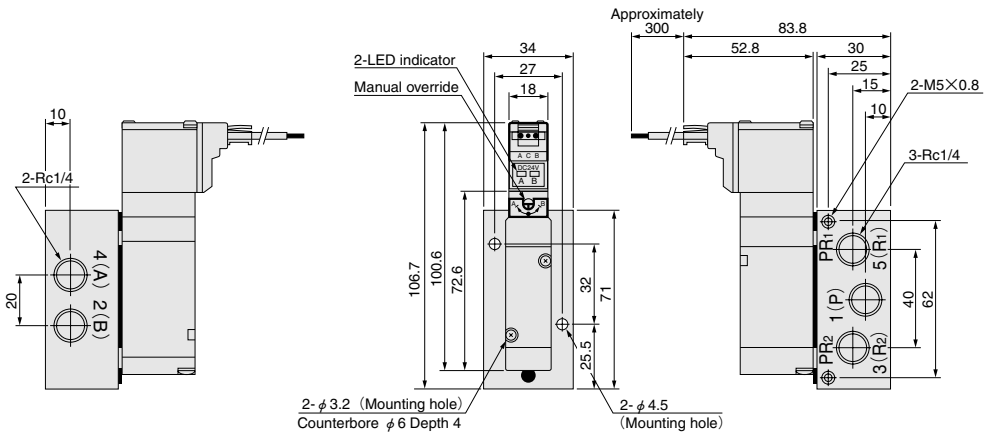


**Dimensions of Tandem Solenoid Valve, 5-port, 2-position (mm)**

**A180-4ME2-25-PSL**

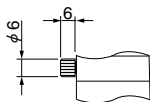


**A180-4ME2-25-PLL**

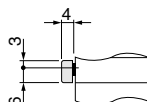


**Options**

● Locking protruding type: **-83**

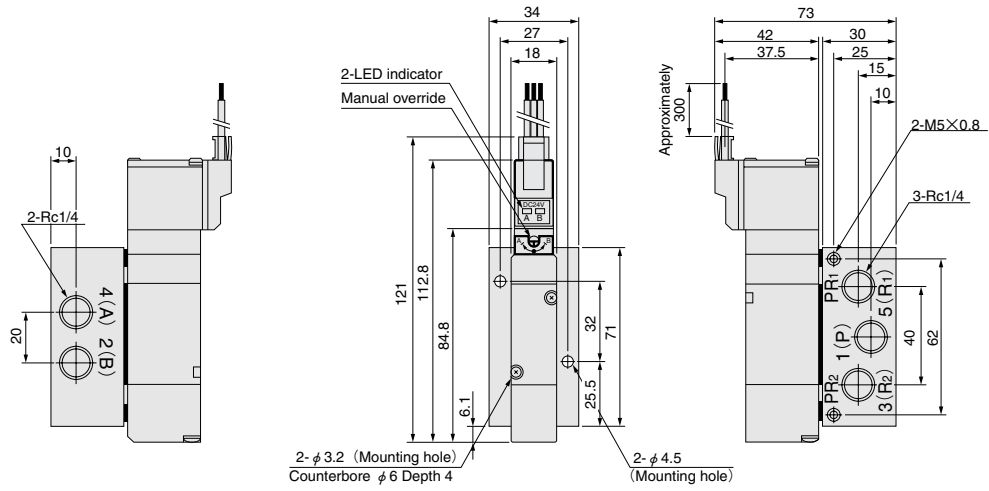


● Locking manual lever type: **-84**

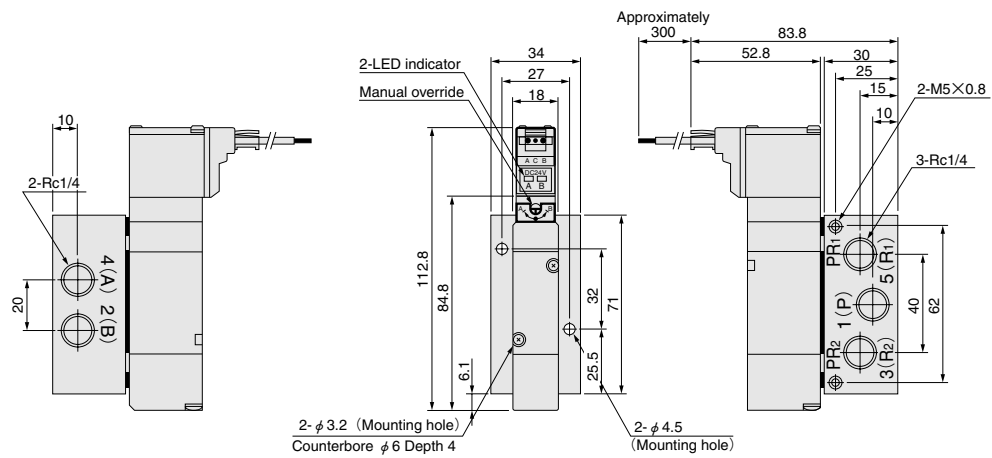


Dimensions of Tandem Solenoid Valve, 5-port, 3-position (mm)

**A183-4ME2-25-PSL**



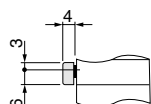
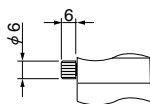
**A183-4ME2-25-PLL**



**Options**

● Locking protruding type: **-83**

● Locking manual lever type: **-84**



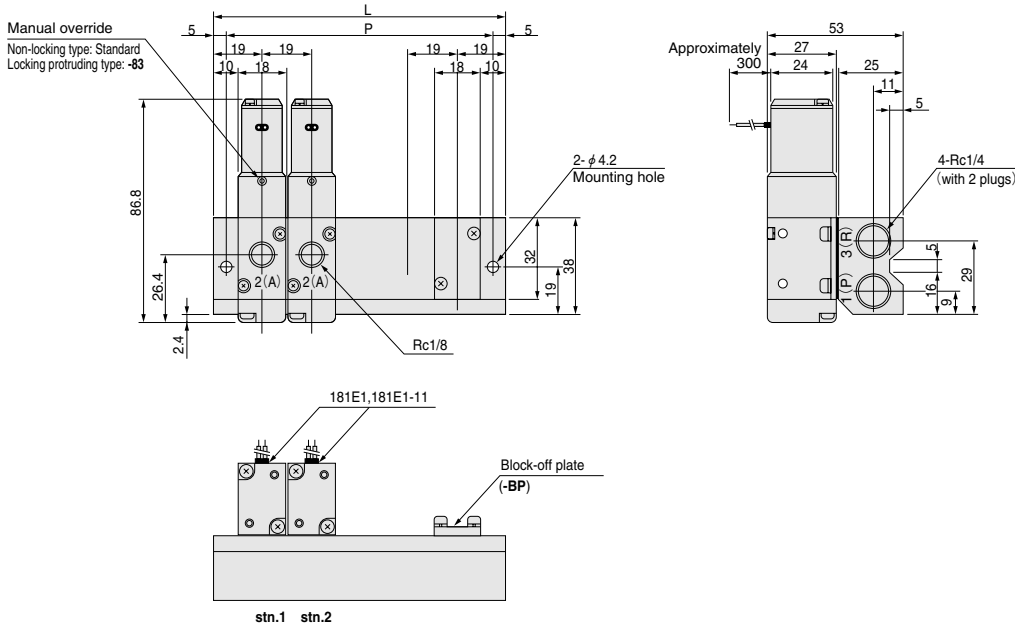
# Dimensions of Manifold for 2-, 3-port Valves (mm)

## 181M□F



### Unit dimensions

Model	L	P
<b>181M2F</b>	57	47
<b>3F</b>	76	66
<b>4F</b>	95	85
<b>5F</b>	114	104
<b>6F</b>	133	123
<b>7F</b>	152	142
<b>8F</b>	171	161
<b>9F</b>	190	180
<b>10F</b>	209	199
<b>11F</b>	228	218
<b>12F</b>	247	237
<b>13F</b>	266	256
<b>14F</b>	285	275
<b>15F</b>	304	294
<b>16F</b>	323	313
<b>17F</b>	342	332
<b>18F</b>	361	351
<b>19F</b>	380	370
<b>20F</b>	399	389

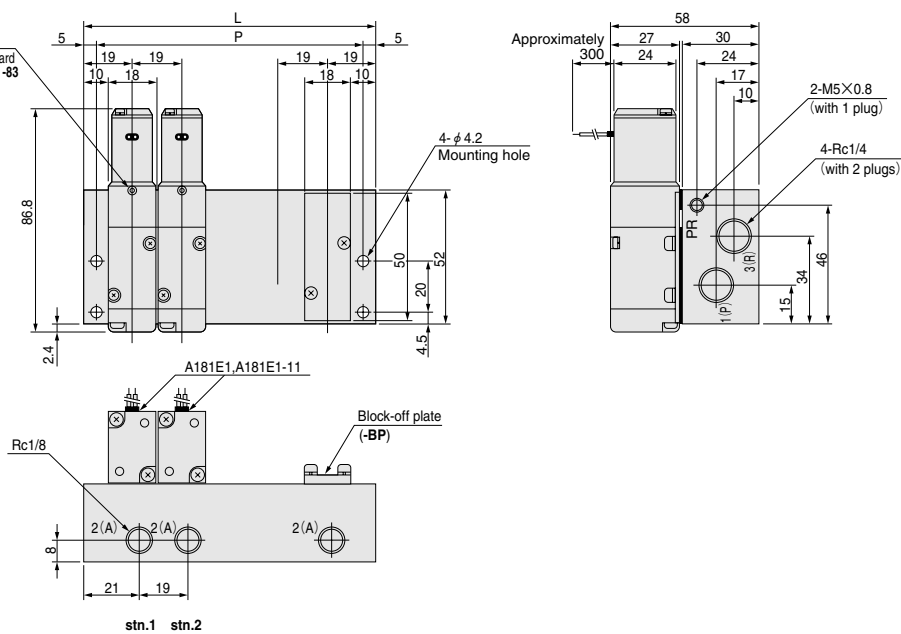


## 181M□A

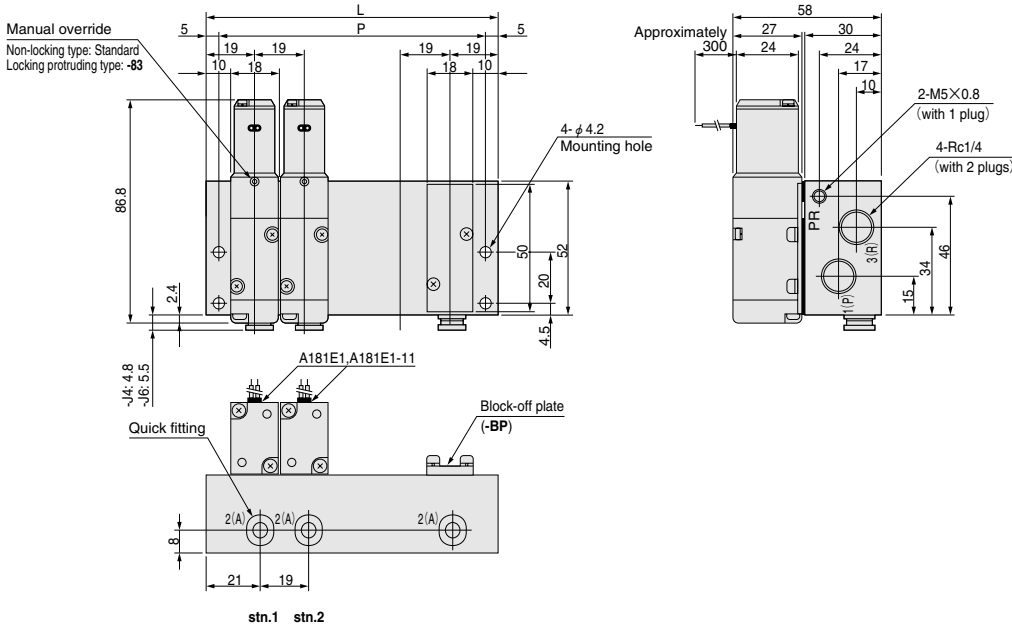


### Unit dimensions

Model	L	P
<b>181M2A</b>	57	47
<b>3A</b>	76	66
<b>4A</b>	95	85
<b>5A</b>	114	104
<b>6A</b>	133	123
<b>7A</b>	152	142
<b>8A</b>	171	161
<b>9A</b>	190	180
<b>10A</b>	209	199
<b>11A</b>	228	218
<b>12A</b>	247	237
<b>13A</b>	266	256
<b>14A</b>	285	275
<b>15A</b>	304	294
<b>16A</b>	323	313
<b>17A</b>	342	332
<b>18A</b>	361	351
<b>19A</b>	380	370
<b>20A</b>	399	389



# 181M□AJ



## Unit dimensions

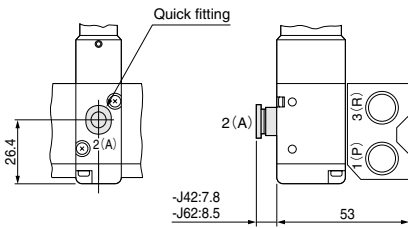
Model	L	P
181M2AJ	57	47
3AJ	76	66
4AJ	95	85
5AJ	114	104
6AJ	133	123
7AJ	152	142
8AJ	171	161
9AJ	190	180
10AJ	209	199
11AJ	228	218
12AJ	247	237
13AJ	266	256
14AJ	285	275
15AJ	304	294
16AJ	323	313
17AJ	342	332
18AJ	361	351
19AJ	380	370
20AJ	399	389

SOLENOID VALVES 180 SERIES

## Options

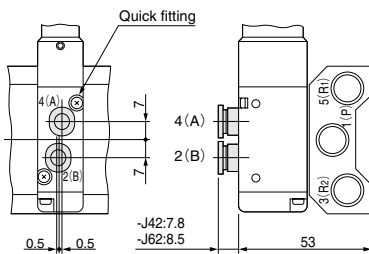
### ●With quick fitting (2-, 3-port):

- J41 (For φ 4 tube, 2(A) or 4(A) port with fitting)
- J61 (For φ 6 tube, 2(A) or 4(A) port with fitting)

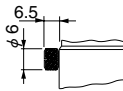


### ●With quick fittings (5-port):

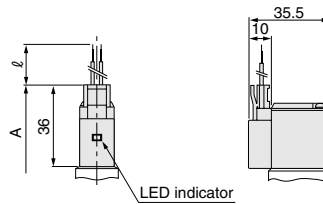
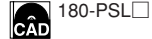
- J42 (For φ 4 tube, 4(A), 2(B) ports with fittings)
- J62 (For φ 6 tube, 4(A), 2(B) ports with fittings)



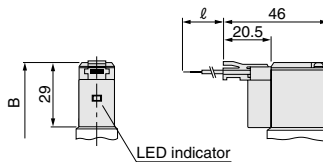
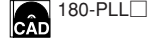
### ●Locking protruding type manual override: -83



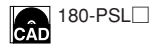
### ●Solenoid with straight connector: -PSL



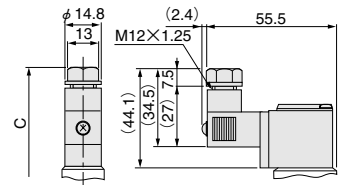
### ●Solenoid with L connector: -PLL



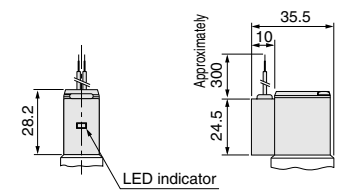
## Made to Order



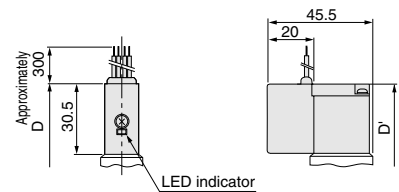
### ●Solenoid with DIN connector: -39



### ●Solenoid with LED indicator: -L



### ●Built-in interface unit: -FA



Remark: Quick fittings are the following types:  
TSK4-M8M (for φ 4 tube), TSK6-M8M (for φ 6 tube)

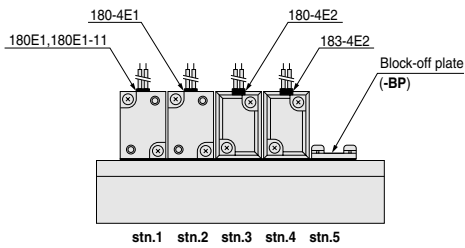
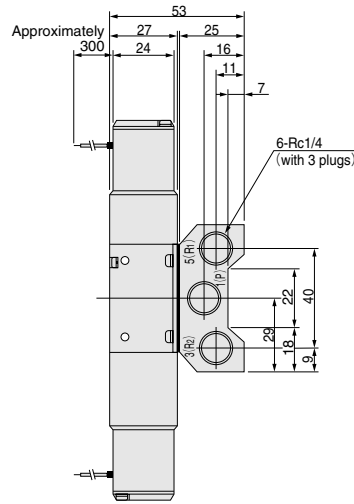
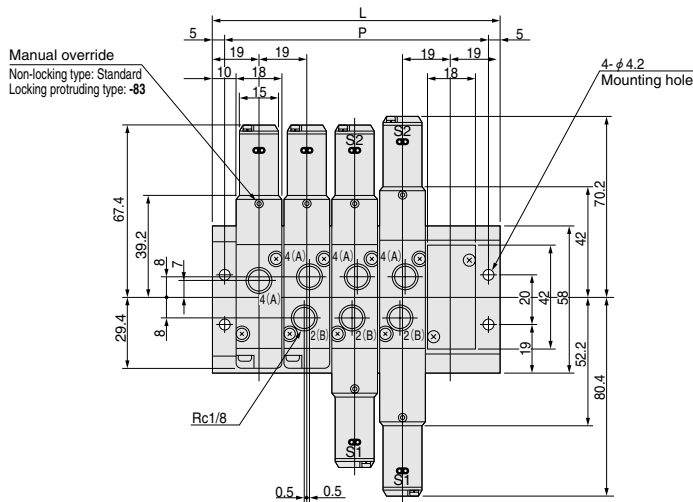
Model	Code	A	B	C	D	D'	ℓ (lead wire length)
181E1, A181E1		94.6	87.6	102.7	89.1	89.3	
180E1, 180-4E1, 180-4KE2, 183-4KE2, A180-4E1		104.6	97.6	112.7	99.1	99.3	
180-4E2, A180-4E2		150.4	136.4	166.6	139.4	139.8	
183-4E2, A183-4E2		166.2	152.2	182.4	155.2	155.6	

mm

-PSL, -PLL: 300  
Made to order: -1L: 1000, -3L: 3000

# Dimensions of Manifold for Combination Mounting of 2-, 3-, 5-port Valves (mm)

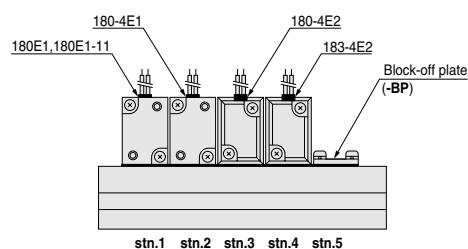
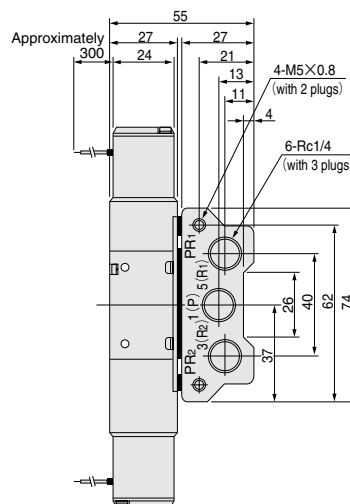
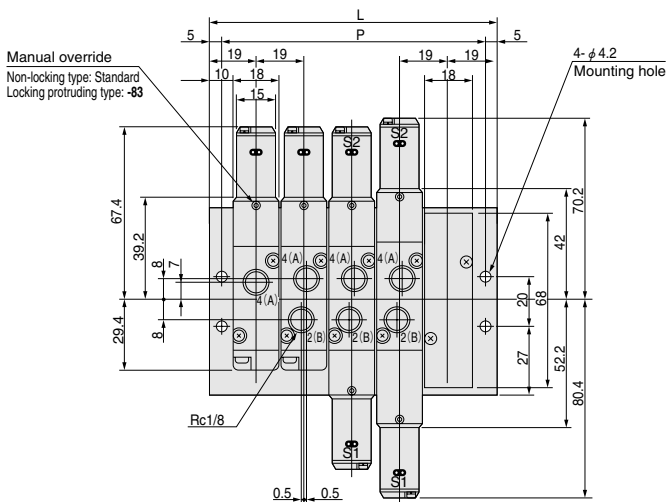
## 180M□F



### Unit dimensions

Model	L	P
180M2F	57	47
3F	76	66
4F	95	85
5F	114	104
6F	133	123
7F	152	142
8F	171	161
9F	190	180
10F	209	199
11F	228	218
12F	247	237
13F	266	256
14F	285	275
15F	304	294
16F	323	313
17F	342	332
18F	361	351
19F	380	370
20F	399	389

## 180M□FE

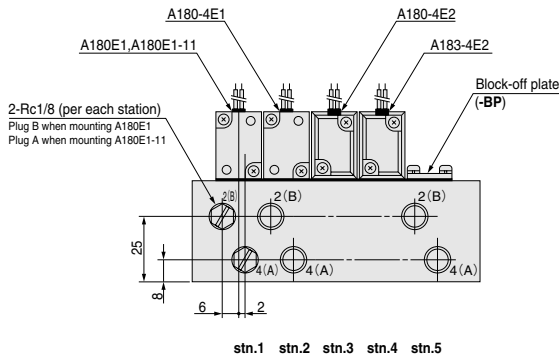
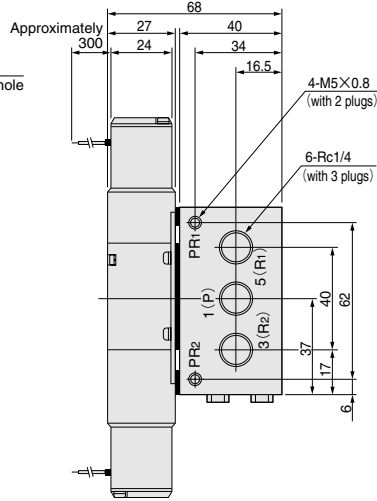
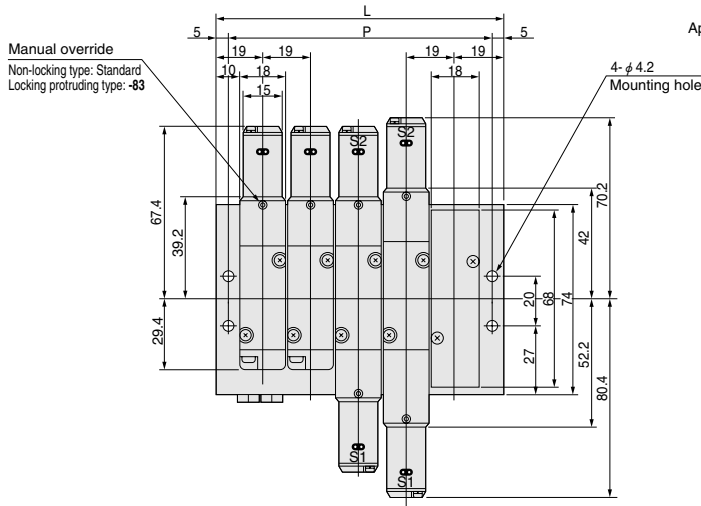


### Unit dimensions

Model	L	P
180M2FE	57	47
3FE	76	66
4FE	95	85
5FE	114	104
6FE	133	123
7FE	152	142
8FE	171	161
9FE	190	180
10FE	209	199
11FE	228	218
12FE	247	237
13FE	266	256
14FE	285	275
15FE	304	294
16FE	323	313
17FE	342	332
18FE	361	351
19FE	380	370
20FE	399	389

For options and made to order, see p.348.

# 180M□A



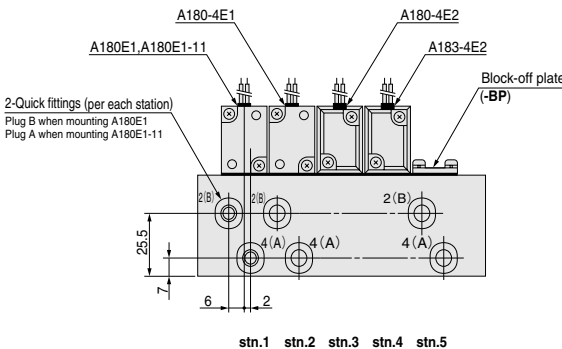
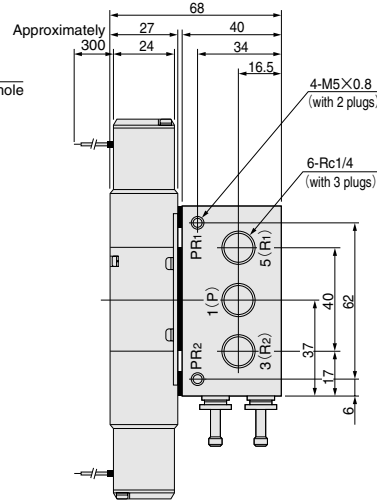
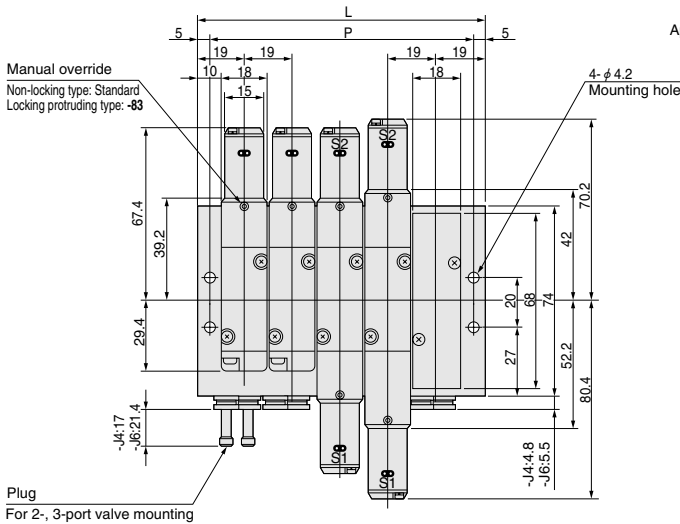
stn.1 stn.2 stn.3 stn.4 stn.5

## Unit dimensions

Model	L	P
180M2A	57	47
3A	76	66
4A	95	85
5A	114	104
6A	133	123
7A	152	142
8A	171	161
9A	190	180
10A	209	199
11A	228	218
12A	247	237
13A	266	256
14A	285	275
15A	304	294
16A	323	313
17A	342	332
18A	361	351
19A	380	370
20A	399	389

SOLENOID VALVES 180 SERIES

# 180M□AJ



stn.1 stn.2 stn.3 stn.4 stn.5

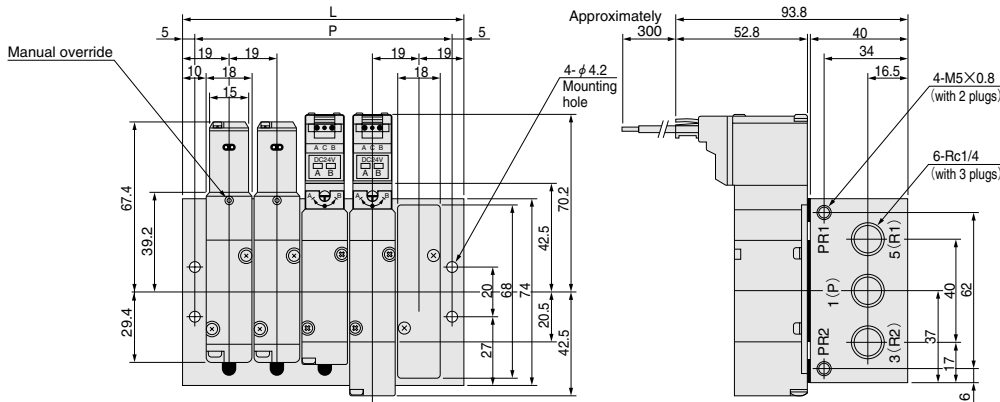
## Unit dimensions

Model	L	P
180M2AJ	57	47
3AJ	76	66
4AJ	95	85
5AJ	114	104
6AJ	133	123
7AJ	152	142
8AJ	171	161
9AJ	190	180
10AJ	209	199
11AJ	228	218
12AJ	247	237
13AJ	266	256
14AJ	285	275
15AJ	304	294
16AJ	323	313
17AJ	342	332
18AJ	361	351
19AJ	380	370
20AJ	399	389

For options and made to order, see p.348.

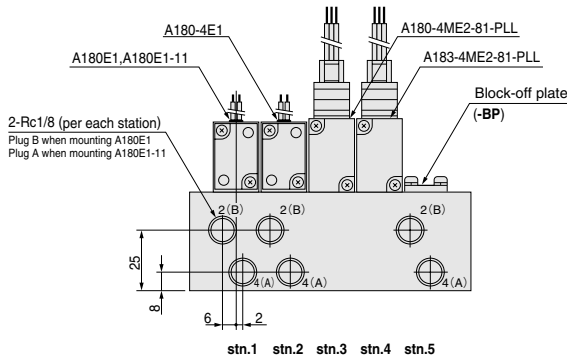
# Dimensions of Manifold for Combination Mounting of Tandem Solenoid and 2-, 3-, 5-port Valves (mm)

## 180M□A

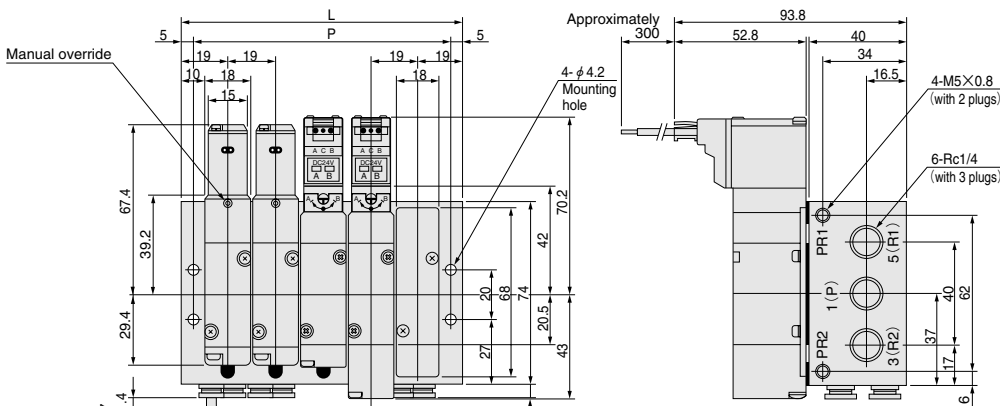


### Unit dimensions

Model	L	P
180M2A	57	47
3A	76	66
4A	95	85
5A	114	104
6A	133	123
7A	152	142
8A	171	161
9A	190	180
10A	209	199
11A	228	218
12A	247	237
13A	266	256
14A	285	275
15A	304	294
16A	323	313
17A	342	332
18A	361	351
19A	380	370
20A	399	389

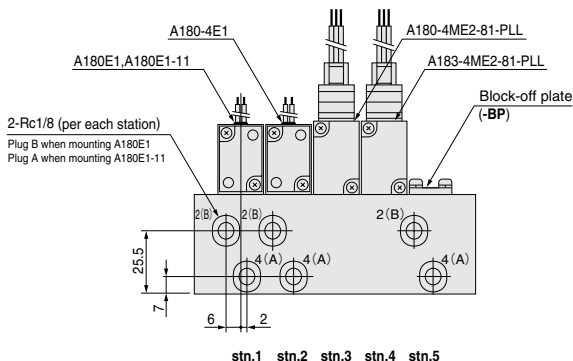


## 180M□AJ



### Unit dimensions

Model	L	P
180M2AJ	57	47
3AJ	76	66
4AJ	95	85
5AJ	114	104
6AJ	133	123
7AJ	152	142
8AJ	171	161
9AJ	190	180
10AJ	209	199
11AJ	228	218
12AJ	247	237
13AJ	266	256
14AJ	285	275
15AJ	304	294
16AJ	323	313
17AJ	342	332
18AJ	361	351
19AJ	380	370
20AJ	399	389







## Made to Order

The 180 series Solenoid Valves include a variety of made to order solenoids for application in a wider range of control and wiring types.

### Plug connector

Straight connector with LED indicator



- Without lead wire
- Connector and contacts included

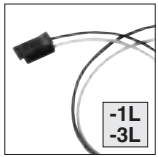
L connector with LED indicator



- Without lead wire
- Connector and contacts included

- When ordering, enter **-PSLN** or **-PLLN** in place of the normal option code for the wiring type.

Lead wire length



- For plug connector
- Length **-1L**: 1000 [39] mm [in.] **-3L**: 3000 [118]

- For lead wire length, **-1L** is 1000mm [39in.] and **-3L** is 3000mm [118in.].  
When ordering, enter **-1L** or **-3L** following the wiring type option code.

### DIN connector



A compact connector that is highly resistant to dust and water splashes. Employs a self-stripping method that eliminates the need for de-sheathing the lead wire.

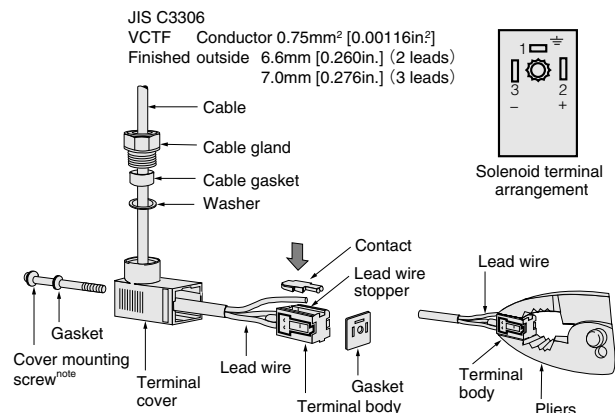
- When ordering, enter **-39** in place of the normal option code for the wiring type.
- A varistor for surge suppression is also equipped as standard. (For the AC100V and AC200V only. For DC12V and DC24V, a flywheel diode for surge suppression is installed as standard equipment.)
- LED indicator is not available.

### Wiring instructions

#### ● Solenoid with DIN connector

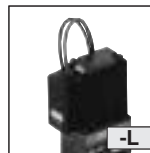
When de-sheathing (only the outer sheath of the cable), pay attention to the lead wire direction. The cover will be easily mounted when the lead wire on the outer side of the terminal cover is set about 8mm [0.31in.] longer than the inner side.

Without stripping off the sheath, insert the lead wire until it contacts the lead wire stopper on the terminal body, and then place the contact from the upper side. Then use pliers to press the lead wire further to ensure that the contact is firmly touching the core wire.



Note: The appropriate tightening torque for the cover mounting screw is 29.4N · cm {3kgf · cm} [2.6in · lbf].

### LED indicator



The LED indicator for confirmation of operation is also available without a plug connector. This creates a clean monoblock look with a compact cover.

- When ordering, enter **-L** in place of the normal option code for the wiring type.
- A varistor for surge suppression is also equipped. (For the AC100V and AC200V only. For DC12V and DC24V, a flywheel diode for surge suppression is installed as standard equipment.)

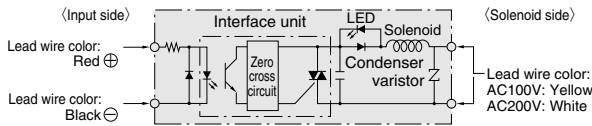
## Built-in interface unit



Includes an interface unit with a photo transistor. Can be directly controlled by a microcomputer and logic chip, and is equipped with full electric noise countermeasures and LED indicators.

- When ordering, enter **-FA** in place of the normal option code for the wiring type.
- Cannot be ordered in combination with any other solenoid option.
- Rated voltages for the solenoid are AC100V and AC200V only.

## Block diagram



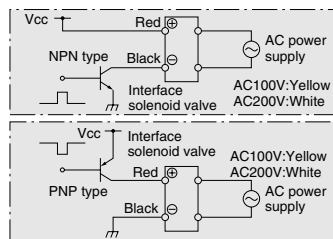
The interface unit is a triac with a photo coupler. Applying DC5V to the input terminals when AC power is applied on the solenoid side causes the LED inside the unit to light up, turns on the triac, and energizes the solenoid. At this time, an LED indicator turns on.

When the input side voltage reaches 0V, the LED inside the unit shuts off, the triac is turned off, and the solenoid is de-energized. At this time, the LED indicator is turned off.

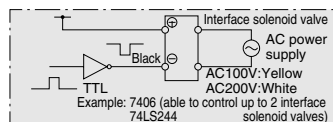
With a built-in zero-cross circuit, the zero-cross voltage is used to turn the power on, and the zero-cross current to turn it off.

## Example of control circuits

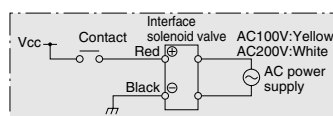
### 1. Control by transistor



### 2. Control by TTL, IC

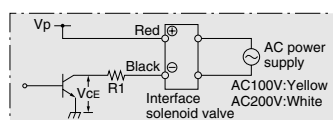


### 3. Control by relay contact



### 4. When input is not a DC5V power supply

Install resistance externally to drop the input voltage to 4~6V.



Example

$$R1 = \frac{Vp - 5 - V_{CE}}{18 \times 10^{-3}} [\Omega]$$

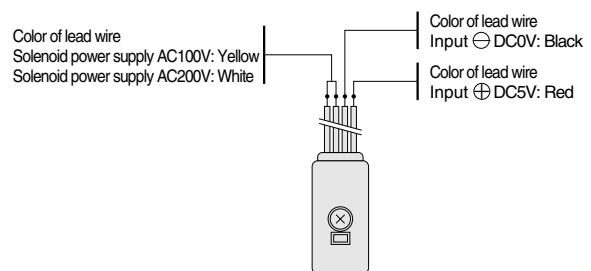
$Vp$ [V]	R1
12	390 $\Omega$ 1/4W
24	1.0k $\Omega$ 1W

In the case of  $V_{CE}=0$  [V]

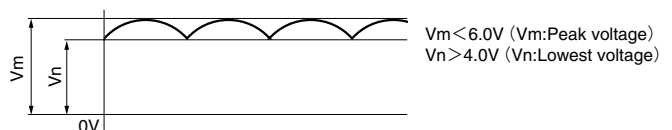
## Solenoid Specifications for Valve with Built-in Interface Unit

Item		Specifications					
Input side	Rated voltage	DC V	5				
	Voltage range	DC V	4~6				
	Current (When 5V DC is applied)	mA	18				
	Operating voltage	DC V	4 or below				
	Return voltage	DC V	0.8 or over				
	Color of lead wire		Red (+), Black (-)				
Solenoid side	Rated voltage	AC V	100	200			
	Type		Shading type				
	Operating voltage range	AC V	90~125 (100 $\pm$ 25%)	60	180~250 (200 $\pm$ 25%)	60	
	Current (when rated voltage is applied)	Frequency	Hz	50	60	50	60
		Starting	mA (r.m.s.)	36	32	18	16
	Leakage current	Energizing	mA (r.m.s.)	24	20	12	10
		Current	mA (r.m.s.)	0.3	0.4	0.6	0.8
	Surge suppression (as standard)		Built-in varistor at solenoid side				
	Color of lead wire		Yellow		White		
	Color of LED indicator (as standard)		Yellow		Green		
	Voltage resistance		Min. AC1500V at input side and solenoid side				
	Insulation resistance	M $\Omega$	Between input side and solenoid side, and between whole terminals and body		Over 100		
Zero-cross function		Available					
Wiring type and lead wire length		Grommet type: 300mm [118in.]					

## Wiring instructions

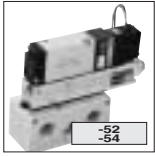


1. Separate the input side and solenoid side lead wires by color. Never apply AC power/6VDC or more to the input side.
2. Ensure that voltage ripple on the input side remains within the range shown below.



3. Even when a wrong polarity is applied to the input side, a built-in diode for protection against reverse polarity eliminates any worry about short circuiting. The valve will not operate, however.
4. A varistor and condenser are built-in to the solenoid power supply side, for protection circuit against external surge voltages. As a result, there is a 0.3mA leakage current in AC100V, and a 0.6mA leakage current in AC200V.
5. The operation and return times of the interface unit are 10ms or less with a 50Hz AC power supply, and 8ms or less with a 60Hz AC power supply.

Sub-base regulator

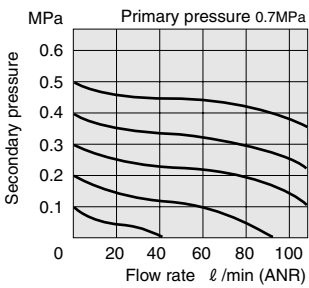


Specifications

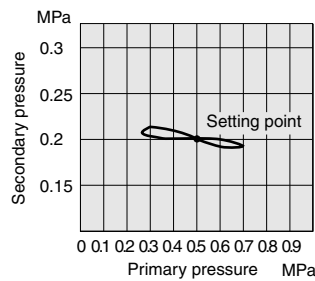
Item	Order code	-52 (180MA-52) <small>Note</small>	-54 (180MA-54) <small>Note</small>
Function		1(P) port pressure regulating type	2(B) port pressure regulating type
Media		Air	
Operating pressure range	MPa {kgf/cm <sup>2</sup> } [psi.]	0.15~0.5 {1.5~5.1} [22~73]	
Maximum operating pressure	MPa {kgf/cm <sup>2</sup> } [psi.]	0.7 {7.1} [102]	
Proof pressure	MPa {kgf/cm <sup>2</sup> } [psi.]	1.05 {10.7} [152]	
Operating temperature range	°C [°F]	5~50 [41~122]	
Mass	g [oz.]	80 [2.82]	

Note: The order code in parentheses ( ) is for the sub-base regulator only.

Flow rate characteristics



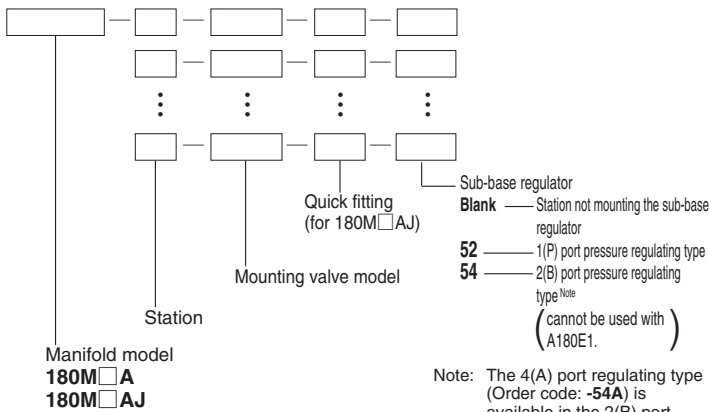
Pressure characteristics



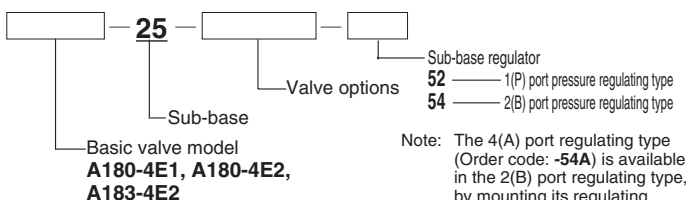
1MPa = 145psi., 1 ℓ/min = 0.0353ft<sup>3</sup>/min.

Order code

When mounting on a manifold



When mounting on a sub-base

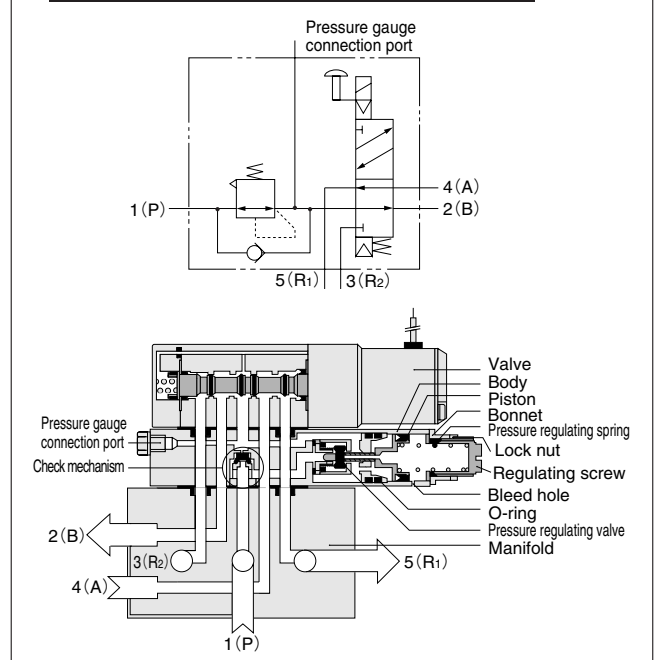


For sub-base regulators to be ordered separately

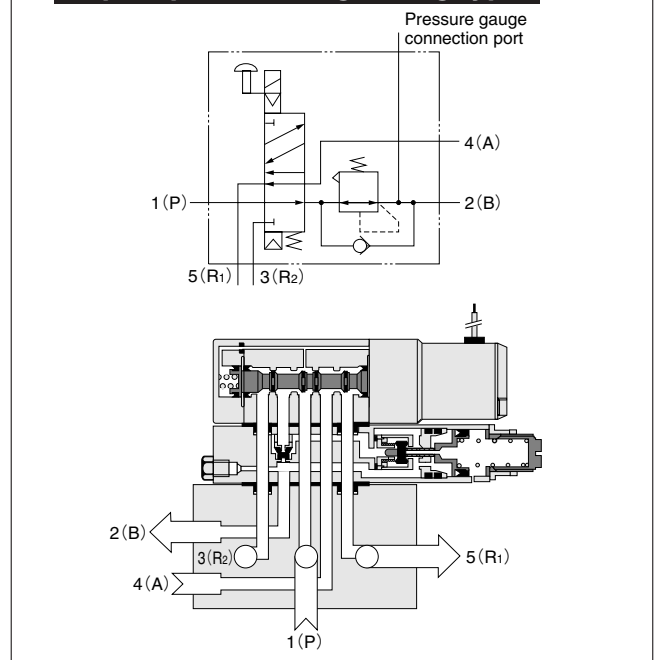
- 180MA-52 — 1(P) port pressure regulating type (with a gasket and mounting screws)
- 180MA-54 — 2(B) port pressure regulating type (with a gasket and mounting screws)

Operating Principles and Symbols

P port pressure regulating type



B port pressure regulating type

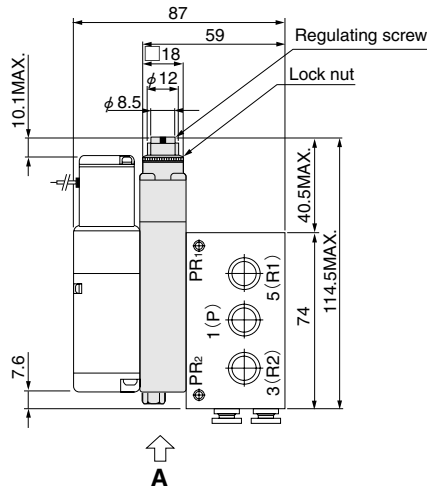


Major Parts and Materials

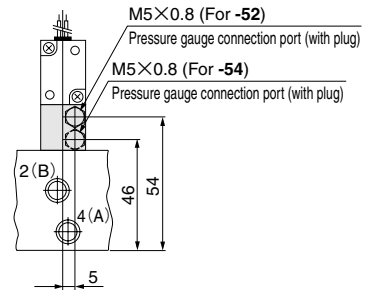
Parts	Materials
Body	Aluminum alloy (anodized)
Adjusting screw	Brass
Piston	Aluminum alloy (anodized)
Pressure regulating spring	Stainless steel
Seal	Synthetic rubber

## Dimensions (mm)

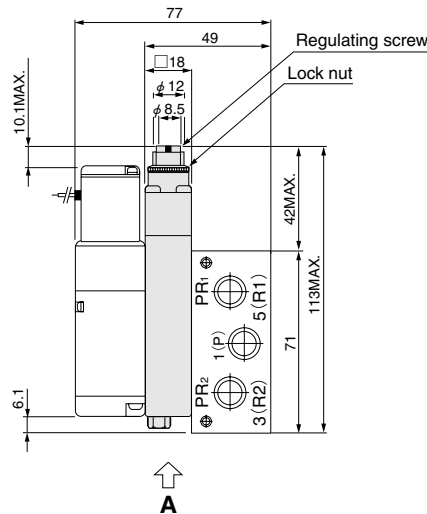
180M  A  
180M  AJ



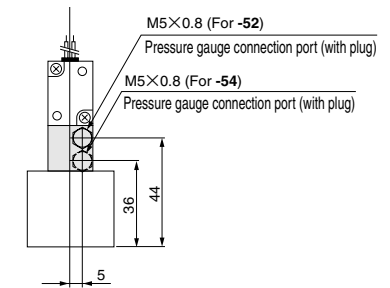
<Viewed from A>



A180E1-25  
A180-4E  -25  
A183-4E2-25



<Viewed from A>

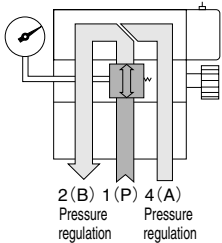


## Handling Instructions and Precautions

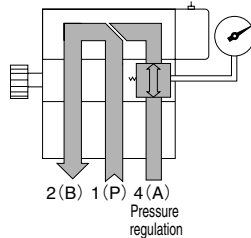


### Application example

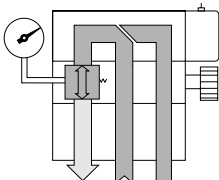
- 1(P) port pressure regulating type: -52  
Regulates the 4(A) and 2(B) port pressure to the same pressure



- 2(B) port pressure regulating type: -54  
Regulates the 4(A) port pressure



- 2(B) port pressure regulating type: -54  
Regulates the 2(B) port pressure



When the 2(B) port pressure regulating type (order code: -54) is used to regulate the 4(A) port pressure, mount it so that the regulating screw is on the 3(R2) side of the manifold base.



### Mounting

1. Always thoroughly blow off (use compressed air) the tubing before piping. Entering metal chips, sealing tape, rust, etc., generated during piping work could result in air leaks or other defective operation.
2. Mount the sub-base regulator between the manifold base and the valve. In the standard configuration, the sub-base regulator's pressure regulating screw is to be mounted on the manifold base's 5(R1) port side. In the 2(B) port pressure regulating type, however, the pressure regulating screw can be mounted on the manifold base's 3(R2) port side to regulate the 4(A) port pressure, as well. For mounting direction and function, see the application examples.

**Caution:** When the sub-base regulator is being newly mounted, or when the pressure regulating port is being changed, caution should be exercised to the sub-base regulator direction and front and rear facing. In the 1(P) port pressure regulating type: -52, the pressure regulating screw is on the 5(R1) side, and the pressure gauge connection port is on the valve side. In the 2(B) port pressure regulating type: -54, the pressure regulating screw for 2(B) port pressure regulation is on the 5(R1) side, and for 4(A) port pressure regulation, it is on the 3(R2) side. In both cases, the pressure gauge connection port is on the manifold side.



### Pressure regulation

1. Check the pressure setting by connecting a pressure gauge.  
The pressure display sight glass will show the scale for the setting pressure as a guide.
2. Once the pressure is set, tighten the lock nut to lock in place.

# Made to Order

## Air-piloted valves 180 series

● The optimum air valve for master valves or pilot valves for total pneumatic control.



### Specifications

Item	Basic model	For direct piping, F type manifold		For sub-base, A type, AJ type manifolds	
		Single pilot	Double pilot	Single pilot	Double pilot
Media		Air			
Operation type		Air piloted type			
Number of positions and ports		2 positions, 5 ports			
Effective area (Cv) mm <sup>2</sup>		10.2 [0.567] <sup>Note 1</sup>			
Port size	Main	Rc1/8 <sup>Note 2</sup>		— <sup>Note 2</sup>	
	Pilot	Rc1/8			
Lubrication		Not required			
Operating pressure range MPa (kgf/cm <sup>2</sup> )	Main	0.15~0.7 {1.5~7.1}	0~0.7 {0~7.1}	0.15~0.7 {1.5~7.1}	0~0.7 {0~7.1}
	Pilot	See the table "Minimum Pilot Pressure"			
Proof pressure MPa (kgf/cm <sup>2</sup> ) [psi.]		1.05 {10.7} [152]			
Operating temperature range (atmosphere and media)		5~50 [41~122]			
Shock resistance m/s <sup>2</sup> (G)		1373.0 {140.0} (Axial direction 294.2 {30.0})			
Mounting direction		Any			
Maximum operating frequency Hz		5			
Mass g [oz.]		70 [2.47]	80 [2.82]	80 [2.82] (240 [8.47]) <sup>Note 3</sup>	90 [3.17] (250 [8.82]) <sup>Note 3</sup>

Notes: 1. For details, see the effective area.  
 2. For details, see the port size.  
 3. Values in parentheses ( ) are the mass with sub-plate: -25.  
 ※ For optional specifications and order codes, see p.339~340.

### Effective Area mm<sup>2</sup>(Cv)

Specifications	Basic model	For direct piping, F type manifold		For sub-base, A type, AJ type manifolds	
		180-4A	180-4A2	A180-4A	A180-4A2
Single valve		10.2 [0.57]		8.2 [0.46]	
Built-in quick fitting for φ 4 tube	-J42 4(A), 2(B) ports with fittings	4.4 [0.24]		4.4 [0.24] <sup>When mounted on the AJ type manifold with -J4 specification</sup>	
	-J43 1(P), 4(A), 2(B) ports with fittings	—		—	
Built-in quick fitting for φ 6 tube	-J62 4(A), 2(B) ports with fittings	9.6 [0.53]		7.9 [0.44] <sup>When mounted on the AJ type manifold with -J6 specification</sup>	
	-J63 1(P), 4(A), 2(B) ports with fittings	—		—	
Remarks		● Attaching TS6-01 to the 1(P), 4(A), 2(B) ports gives the value 9.2 [0.51]. ● On the F type manifold, attaching TS4-01 to the 4(A), 2(B) ports gives the value 4.1 [0.23], and attaching TS6-01 gives the value 9.2 [0.51].		● Attaching TS6-02 to the 1(P), 4(A), 2(B) ports on the sub-base (-25) gives the value 7.5 [0.42].	

### Port Size

Specifications	Basic model	For direct piping, F type manifold		For sub-base, A type, AJ type manifolds		Remarks
		180-4A	180-4A2	A180-4A	A180-4A2	
Female thread	1(P) 4(A), 2(B) 3(R2), 5(R1)	Rc1/8		—		Standard
Built-in quick fitting	-J42 4(A), 2(B) 3(R2), 5(R1)	1(P)	Rc1/8	—		● Straight type ● For φ 4 tube ● For both nylon tubes and urethane tubes
		4(A), 2(B)	Built-in quick fitting	—		
	-J43 4(A), 2(B) 3(R2), 5(R1)	1(P)	Rc1/8	—		● Straight type ● For φ 6 tube ● For both nylon tubes and urethane tubes
		4(A), 2(B)	Built-in quick fitting	—		
	-J62 4(A), 2(B) 3(R2), 5(R1)	1(P)	Rc1/8	—		● Straight type ● For φ 6 tube ● For both nylon tubes and urethane tubes
		4(A), 2(B)	Built-in quick fitting	—		
-J63 4(A), 2(B) 3(R2), 5(R1)	1(P)	Rc1/8	—			

### Manifold Specifications and Port Size

Manifold model	Specifications	Port	Port size
F type	1(P), 3(R2), 5(R1) manifold piping 4(A), 2(B) valve piping	1(P)	Rc1/4
		4(A), 2(B)	Rc1/8 or quick fitting (valve order code for φ 4: -J 42, for φ 6: -J62)
		3(R2), 5(R1)	Rc1/4
A type	All ports manifold piping	1(P)	Rc1/4
		4(A), 2(B)	Rc1/8
		3(R2), 5(R1)	Rc1/4
AJ type	4(A), 2(B) ports built-in quick fitting All ports manifold piping	1(P)	Rc1/4
		4(A), 2(B)	Quick fitting for φ 4 tube
		3(R2), 5(R1)	Quick fitting for φ 6 tube

※ For optional specifications and order codes, see p.340.

### Manifold Mass

Manifold model	Mass calculation of each unit (n=number of units)	Mounting valve			
		180-4A	180-4A2	A180-4A	A180-4A2
F type	(42Xn)+40 [(1.48Xn)+1.41]	70 [2.47]	80 [2.82]	—	—
A type	(120Xn)+120 [(4.23Xn)+4.23]	—	—	120 [4.23]	170 [6.00]
AJ type	-J4 (135Xn)+120 [(4.76Xn)+4.23]	—	—	120 [4.23]	170 [6.00]
	-J6 (138Xn)+120 [(4.87Xn)+4.23]	—	—	120 [4.23]	170 [6.00]

Calculation example: The mass of 180M 10F stn.1~5 180-4A, stn.6~10  
 180-4A2 becomes (42X10)+40+(110X5)+(90X5)=1310 g [46.21oz.]

### Minimum Pilot Pressure

Model	Main pressure	0.15 {1.5} [22]	0.3 {3.0} [44]	0.5 {5.1} [73]	0.7 {7.1} [102]
180-4A		0.15 {1.5} [22]	0.25 {2.5} [36]	0.34 {3.5} [49]	0.45 {4.5} [65]
180-4A2		0.08 {0.8} [12]	0.10 {1.0} [15]	0.12 {1.2} [17]	0.14 {1.4} [20]

### Time Required for Switching

Model	Operation	Pilot line length L m [ft.]					
		2 [6.6]	6 [19.7]	10 [32.8]	20 [65.6]	50 [163.9]	100 [327.9]
180-4A	ON	0.07	0.18	0.32	0.65	2.10	5.80
	OFF	0.15	0.42	0.72	1.50	4.32	12.20
180-4A2	ON	0.09	0.23	0.40	0.83	2.73	7.00
	OFF	0.09	0.23	0.40	0.83	2.73	7.00

Model	Measurement circuit	Measurement conditions
180-4A		● Pilot valve=050-4E1 (effective area 1.2mm <sup>2</sup> [Cv: 0.067]) ● Tube inner diameter=4mm [0.16in.]
180-4A2		● Air pressure (both main and pilot) =0.5MPa [73psi.]

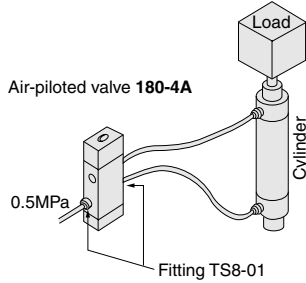
Specifications	Basic model	For direct piping, F type manifold		For sub-base, A type, AJ type manifolds		Remarks
		180-4A	180-4A2	A180-4A	A180-4A2	
Sub-base -25	1(P) 4(A), 2(B) 3(R2), 5(R1)	—		Rc1/4		● All ports sub-base piping
F type manifold	1(P) 4(A), 2(B) 3(R2), 5(R1)	1(P)	Rc1/4	—		● 1(P), 3(R2), 5(R1) manifold, 4(A), 2(B) valve piping
		4(A), 2(B)	Rc1/8 or quick fitting	—		
A type manifold	1(P) 4(A), 2(B) 3(R2), 5(R1)	1(P)	—	Rc1/4		● All ports manifold piping
		4(A), 2(B)	—	Rc1/8		
		3(R2), 5(R1)	—	Rc1/4		
AJ type manifold	1(P) 4(A), 2(B) 3(R2), 5(R1)	1(P)	—	Rc1/4		● All ports manifold piping ● 4(A), 2(B) ports -J4: For φ 4 tube -J6: For φ 6 tube
		4(A), -J4	—	Built-in quick fitting		
		2(B), -J6	—	Built-in quick fitting		

# Cylinder Operating Speed and Flow Rate

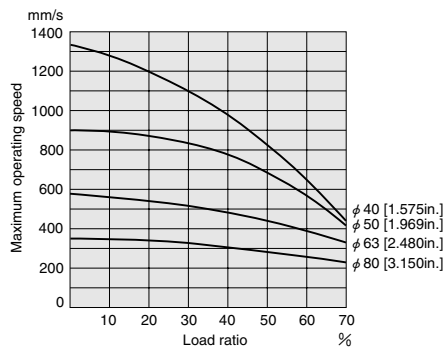
## 180-4A

### ● Measurement conditions

- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length: φ 6 [0.24in.]×1000mm [39in.]
- Fitting: Quick fitting TS8-01
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 150mm [5.91in.]



### Maximum operating speed

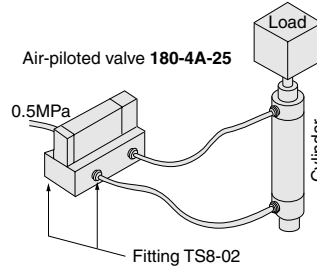


1mm/s = 0.0394in./sec.

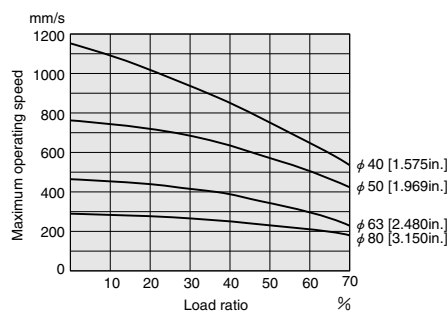
## A180-4A-25

### ● Measurement conditions

- Air pressure: 0.5MPa {5.1kgf/cm<sup>2</sup>} [73psi.]
- Piping inner diameter and length: φ 6 [0.24in.]×1000mm [39in.]
- Fitting: Quick fitting TS8-02
- Load ratio =  $\frac{\text{Load}}{\text{Cylinder theoretical thrust}}$  (%)
- Cylinder stroke: 150mm [5.91in.]

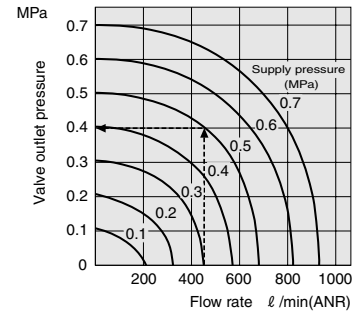


### Maximum operating speed



1mm/s = 0.0394in./sec.

### Flow rate 180 series



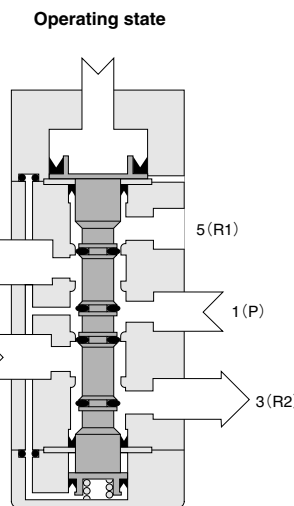
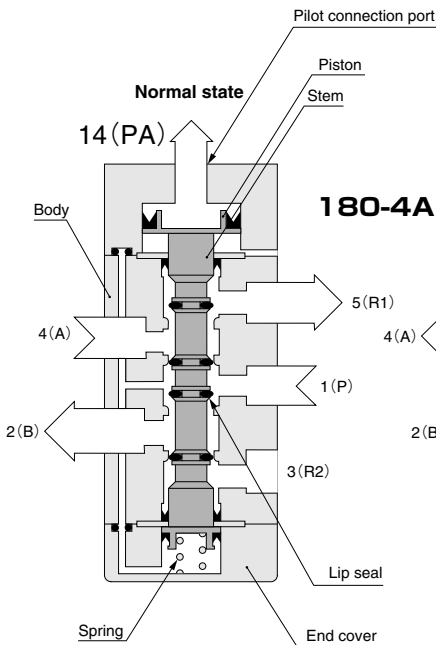
1MPa = 145psi., 1 l / min = 0.0353ft<sup>3</sup>/min.

### How to read the graph

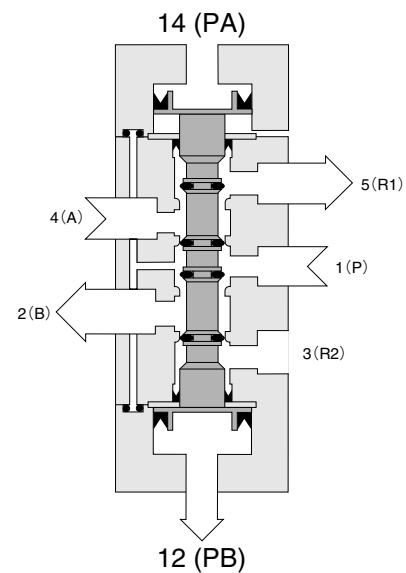
When the supply pressure is 0.5MPa [73psi.] and the flow rate is 460 l /min [16.2ft<sup>3</sup>/min.] (ANR), the valve outlet pressure becomes 0.4MPa [58psi.].

## Operating Principles, and Major Parts and Materials

### 5-port, 2-position



**180-4A2**  
(Condition with pilot air applied to 12(PB), and then released)



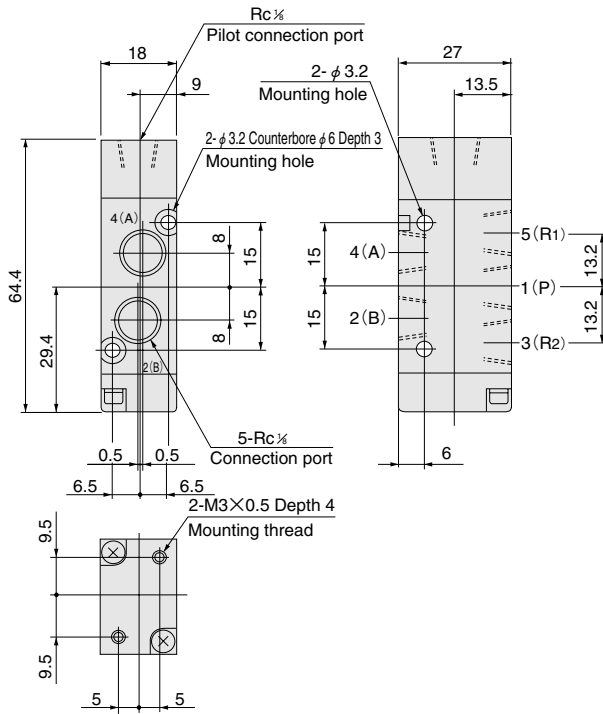
### Major Parts and Materials

Parts	Materials
Body	Aluminum alloy (anodized)
Stem	
Lip seal	Synthetic rubber
Mounting base	Mild steel (zinc plated)
Sub-base	Aluminum alloy (anodized)

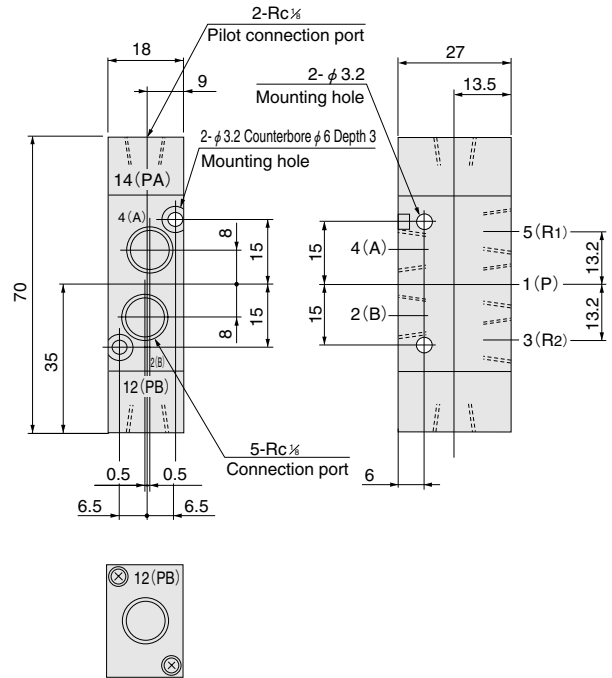


# Dimensions of Air-piloted 5-port, 2-position Valve (mm)

## 180-4A

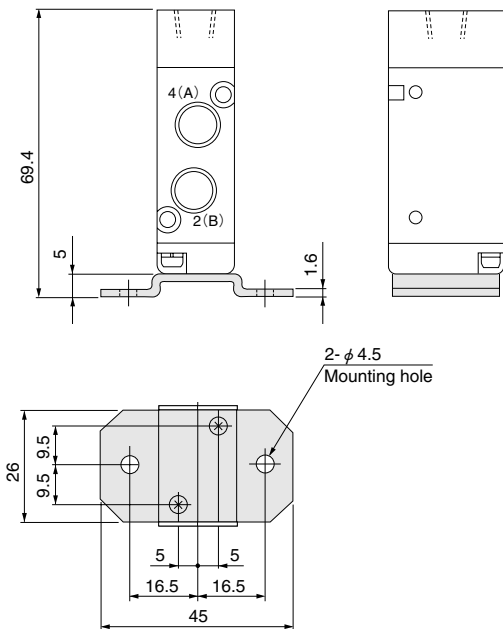


## 180-4A2

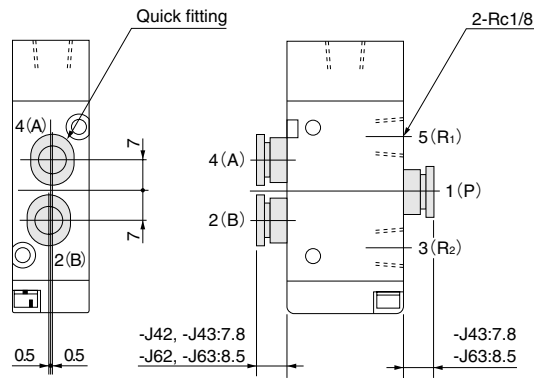


## Options

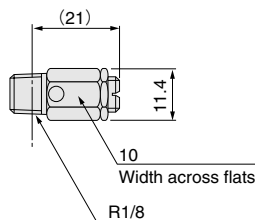
● Mounting base: -21



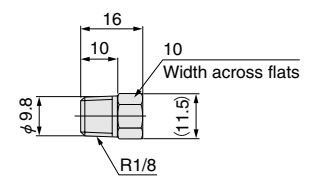
● With quick fittings: -J42 (For φ 4 tube, 4(A), 2(B) ports with fittings)  
 -J43 (For φ 4 tube, 1(P), 4(A), 2(B) ports with fittings)  
 -J62 (For φ 6 tube, 4(A), 2(B) ports with fittings)  
 -J63 (For φ 6 tube, 1(P), 4(A), 2(B) ports with fittings)



● Speed controller: -70

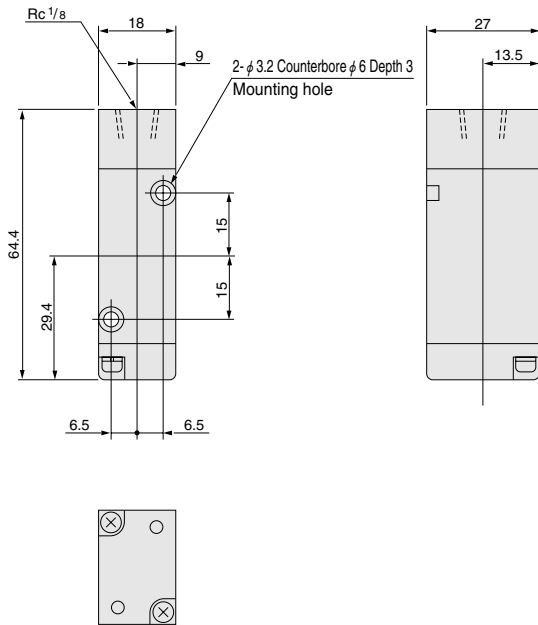


● Muffler: -75

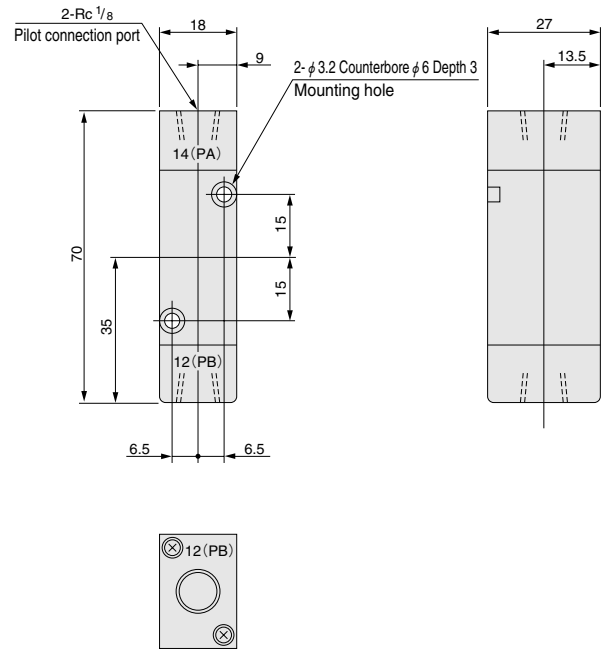


# Dimensions of Air-piloted 5-port, 2-position Valve (mm)

## A180-4A



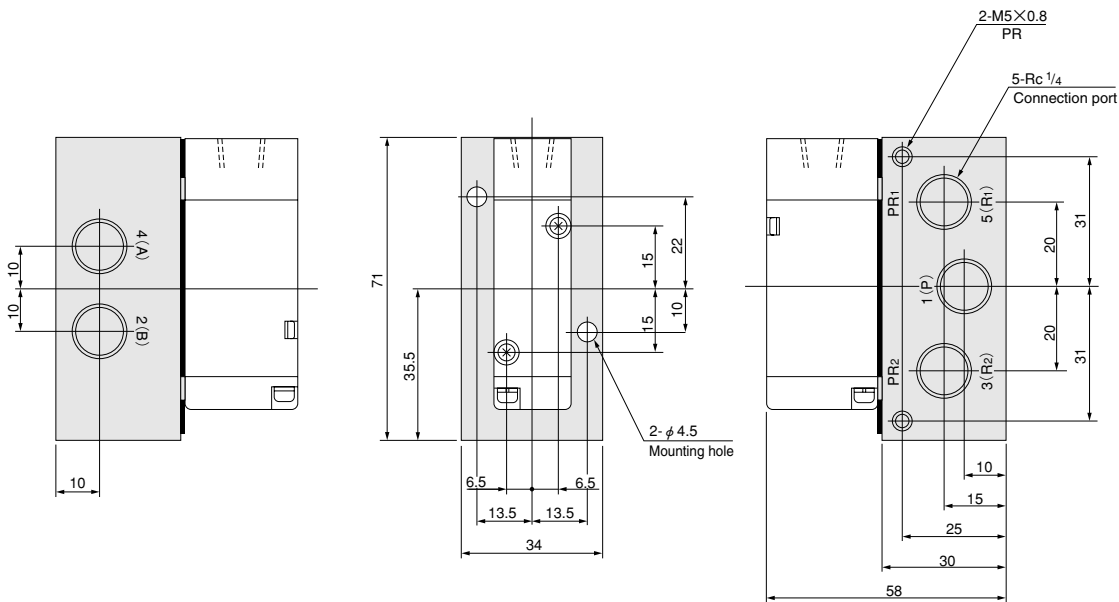
## A180-4A2



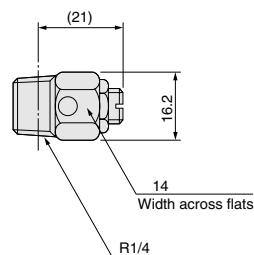
SOLENOID VALVES 180 SERIES

## Options

● Sub-base: -25



● Speed controller: -70  
(for sub-base only)



# Handling Instructions and Precautions

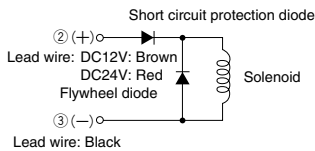


## Solenoid

### Internal circuit

#### ● DC12V, DC24V

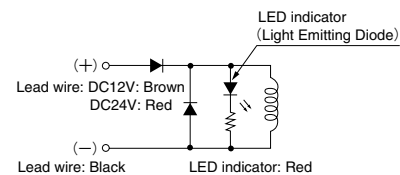
#### Standard solenoid (Surge suppression)



② and ③ are for with DIN connector (Order code: -39).

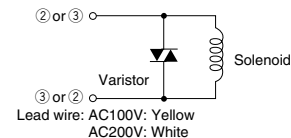
#### Solenoid with LED indicator (Surge suppression)

Order code: -PSL, -PLL



#### ● AC100V, AC200V

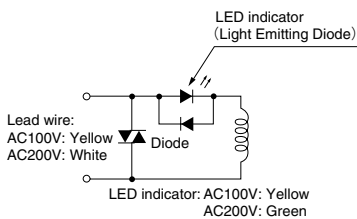
#### Standard solenoid (Surge suppression)



② and ③ are for with DIN connector (Order code: -39).

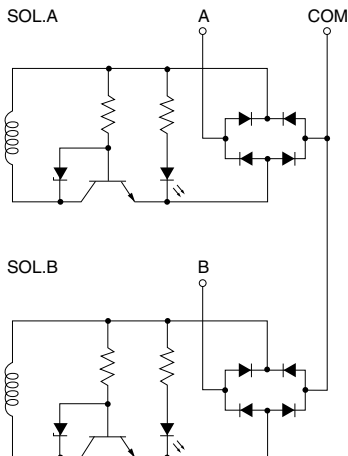
#### Solenoid with LED indicator (Surge suppression)

Order code: -PSL, -PLL



#### ● DC24V

#### Tandem solenoid



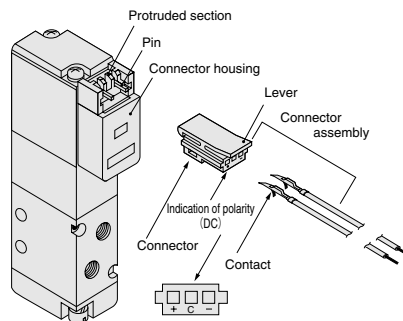
- Cautions:**
1. Do not apply megger between the lead wires.
  2. The DC solenoid will not short circuit even if the wrong polarity is applied, but the valve will not operate.
  3. Leakage current inside the circuit could result in failure of the solenoid valve to return, or in other erratic operation. Always use it within the range of the allowable leakage current. If circuit conditions, etc. cause the leakage current to exceed the allowable leakage current, consult us.
  4. For double solenoid and twin solenoid, avoid energizing both solenoids simultaneously. The valve could fall into the neutral position.



## Plug connector

### Attaching and removing plug connector

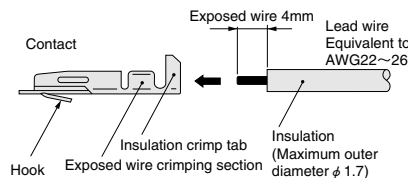
Use fingers to insert the connector into the pin, push it in until the lever claw latches onto the protruded section of the connector housing, and complete the connection. To remove the connector, squeeze the lever along with the connector, lift the lever claw up from the protruded section of the connector housing, and pull it out.



※ Illustration shows the 110 series.

### Crimping of connecting lead wire and contact

To crimp lead wires into contacts, strip off 4mm [0.16in.] of the insulation from the end of the lead wire, insert it into the contact, and crimp it. Be sure to avoid catching the insulation on the exposed wire crimping section.

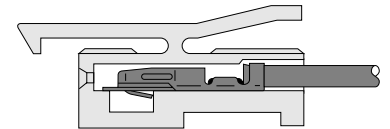


- Cautions:**
1. Do not pull hard on the lead wire.
  2. Always use a dedicated tool for crimping of connecting lead wire and contact.

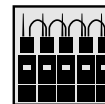
Contact: Model 702062-2M  
Manufactured by Sumiko Tech, Inc.  
Crimping tool: Model F1-702062  
Manufactured by Sumiko Tech, Inc.

### Attaching and removing contact and connector

Insert the contact with lead wire into a plug connector □ hole until the contact hook latches on the connector and is secured to the plug connector. Confirm that the lead wire cannot be easily pulled out. To remove it, insert a tool with a fine tip (such as a small screwdriver) into the rectangular hole on the side of the plug connector to push up on the hook, and then pull out the lead wire.



- Cautions:**
1. Do not pull hard on the lead wire. It could result in defective contacts, breaking wires, etc.
  2. If the pin is bent, use a small screwdriver, etc. to gently straighten out the pin, and then complete the connection to the plug connector.



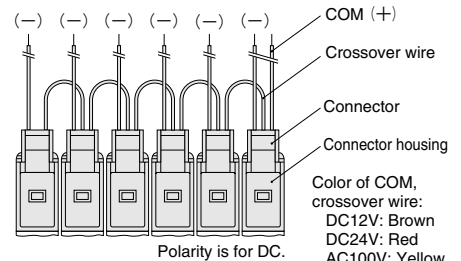
## Common terminal pre-wired plug connector

### 1. Pre-wired common terminal at DC positive side or AC

Order code With straight connector:

-CPSL

With L connector: -CPLL

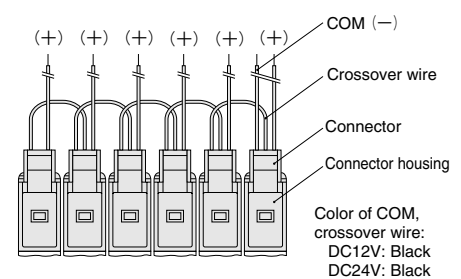


### 2. Pre-wired common terminal at DC negative side

Order code With straight connector:

-CMSL

With L connector: -CMLL



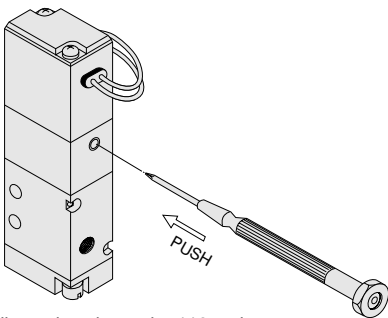
- Cautions:**
1. The diagrams show the straight connector configuration. While the connector's orientation is different in the case of the L connector, in every case the first COM lead wire comes from the last station's mounted valve.
  2. Since the COM terminal is connected to a crossover terminal inside the connector housing, the connector cannot be switched between a positive common and a negative common by changing the connectors.



## Manual override

### Non-locking type

To operate the manual override, press it all the way down. The single solenoid valve works the same as when in the energized state as long as the manual override is pushed down, and returns to the normal position upon release. For the double solenoid and twin solenoid valves, pressing the manual override on the 12(S1) side switches the 12(S1) to enter the energized position, and the unit remains in that state even after the manual override is released. To return it to the normal position, operate the manual override on the 14(S2) side. This is the same for the solenoid 14(S2).

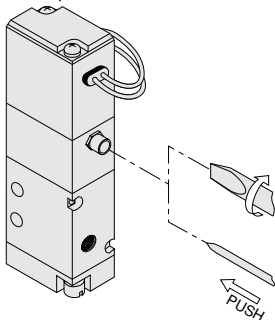


※ Illustration shows the 110 series.

### Locking protruding type

Use a small screwdriver to turn the adjusting knob several times in the clockwise direction, and lock the manual override in place. When locked, turning the adjusting knob several times in the counterclockwise direction releases a spring on the manual override, returns it to the normal position, and releases the lock.

For the locking protruding type, when the adjusting knob is not turned, this type acts just like the non-locking type; the valve enters the energized position as long as the manual override is pushed down, and it returns to the normal position upon release.



※ Illustration shows the 110 series.

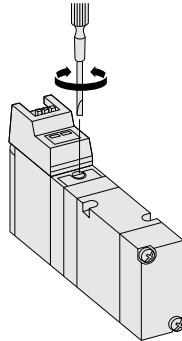
- Cautions:**
1. The 180 series valves are internal pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port.
  2. Always release the lock of the locking type and locking protruding type manual override before commencing normal operation.
  3. Do not attempt to operate the manual override with a pin or other object having an extremely fine tip. It could damage the manual override button.
  4. Do not turn the adjusting knob more than needed. It could result in defective operation.



## Manual override (Tandem solenoid)

### Locking type

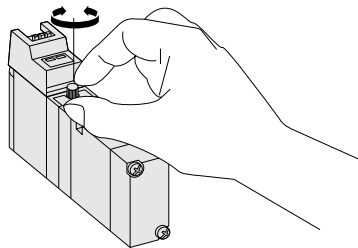
To lock the locking type manual override, use a small screwdriver to push down the manual override all the way, then set the 0 position as the reference point and turn it in the clockwise direction as far as position A. This achieves the same conditions as when the 14(SA) side is energized, and the manual override is locked in place. For the 12(SB) side, turn it in the counterclockwise direction as far as position B. To release the lock, return the manual override to the 0 position. A spring mechanism returns the manual override to its normal position, and the lock is released. Care should be taken to avoid excessive turning of the manual override, which could damage it.



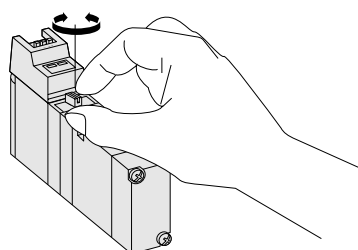
### Locking protruding type, locking manual lever type

To lock the locking protruding type manual override or locking manual lever type, use either a small screwdriver or your fingertips to push the manual override button (manual lever) all the way down, then set the 0 position as the reference point and turn it in the clockwise direction as far as position A. This achieves the same conditions as when the 14(SA) side is energized, and the manual override button (manual lever) is locked in place. For the 12(SB) side, turn it in the counterclockwise direction as far as position B. To release the lock, return the manual override button (manual lever) to the 0 position. A spring mechanism returns the manual override button (manual lever) to its normal position, and the lock is released. Care should be taken to avoid excessive turning of the manual override button (manual lever), which could damage it.

#### Locking protruding type manual override



#### Locking manual lever type



- Cautions:**
1. The 180 series valves are internal pilot type solenoid valves. As a result, the manual override cannot switch the main valve without air supplied from the 1(P) port.
  2. Always release the lock of the locking protruding type manual override before commencing normal operation.
  3. Do not attempt to operate the manual override with a pin or other object having an extremely fine tip. It could damage the manual override button.

### Mounting base 180-21

When installing a mounting base to the valve, always use the provided screws. The recommended tightening torque for the screws is 49N·cm {5kgf·cm} [4.3in·lbf]. If you must use screws other than the provided ones, use screws with a screw length of 6mm [0.24in.] or less. Avoid applying excessive force or shocks.

### Mounting valves on manifold

When mounting valves on manifold, apply the recommended tightening torque of 49N·cm {5kgf·cm} [4.3in·lbf] for the valve mounting screws.

